Manual
7500 Series

Bebco EPS® 7500 Series Type Z and
Ex pzc Purge and Pressurization System

Your automation, our passion.

PEPPERL+FUCHS

With regard to the supply of products, the current issue of the following document is applicable: The General Terms of Delivery for Products and Services of the Electrical Industry, published by the Central Association of the Electrical Industry (Zentralverband Elektrotechnik und Elektroindustrie (ZVEI) e.V.) in its most recent version as well as the supplementary clause: "Expanded reservation of proprietorship."

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1 Preface

We are pleased that you have chosen a quality product from Pepperl+Fuchs.

This manual will help you meet the safety and protection requirements for systems with explosion protection in equipment group II Zones 2 or 22, Class I or II, Division 2 when installing, commissioning, and using the 7500 control unit and its components. This important information will help you use the 7500 purge and pressurization system safely and correctly.

We reserve the right to make technical changes.

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1.1 Information on This Manual

Knowledge of the basic safety regulations and additional training and experience in the area of explosion protection are essential for the safe handling and failure-free operation of the 7500 series purge and pressurization system.

These operating instructions contain important data and information to ensure the safe use of the 7500 system in hazardous areas and to meet the requirements of Directive 2014/34/EU. This manual, particularly the safety information, must be followed by all personnel who work on the system.

1.2 Responsibility of the Operator and/or Installer

The operator and/or installer undertake to ensure that only specialist, trained personnel work on the 7500 series purge and pressurization system and that they

- are familiar with the occupational safety and accident prevention regulations and have been briefed regarding handling of the unit.
- have the additional knowledge of explosion protection that is required for work on explosion protected components.
- are familiar with the relevant rules and regulations for the installation, operation, and maintenance of explosion-protected systems.
- have read the safety section and warnings in this manual.

2 Safety

2.1 Introduction

2.1.1 Contents

This document contains information that you need to use your product throughout the applicable stages of the product life cycle. These can include the following:

- Product identification
- Delivery, transport, and storage
- Mounting and installation
- Commissioning and operation
- Maintenance and repair
- Troubleshooting
- Dismounting and disposal

Warning!
Failure to follow these instructions may impair the safety protection and function of the equipment.

Note!
For complete information on the product, refer to the instruction manual and further documentation at www.pepperl-fuchs.com.

The documentation consists of the following parts:

- Present document
- Instruction manual
- Datasheet

Additionally, the following parts may belong to the documentation, if applicable:

- EU declaration of conformity
- Certificates
- Control drawings
- Additional documents

2.1.2 Target Group, Personnel

Responsibility for planning, assembly, commissioning, operation, maintenance, and dismounting lies with the plant operator. In accordance with but not limited to IEC/EN 60079-14, only appropriately trained and qualified personnel may carry out mounting, installation, commissioning, operation, maintenance, and dismounting of the product. National laws and regulations must be observed and take precedence over any aspects of IEC/EN 60079-14. The personnel must have read and understood the instruction manual and any further documentation.

2.1.3 Symbols Used

This document contains symbols for the identification of warning messages and of informative messages.

Warning Messages
You will find warning messages in instances where danger may arise from your actions. You must observe these warning messages for your personal safety and to avoid property damage. Depending on the risk level, the warning messages are displayed in descending order as follows:

Danger!
This symbol indicates an imminent danger.
Non-observance will result in personal injury or death.

Warning!
This symbol indicates a possible fault or danger.
Non-observance may cause personal injury or serious property damage.

Caution!
This symbol indicates a possible fault.
Non-observance could interrupt the device and any connected systems and plants, or result in their complete failure

Informative Symbols

Note!
This symbol brings important information to your attention.

Action
This symbol indicates a paragraph with instructions. You are prompted to perform an action or a sequence of actions.

2.1.4 Pertinent Laws, Standards, Directives, and Further Documentation

NEC, CEC, and other national and local aws, standards, or Directives that are applicable to the intended use and installation location must be observed. In relation to hazardous areas, Directive 1999/92/EC must be observed.

The corresponding datasheets, EU Declaration of Conformity, EU Type Examination Certificates, NEC/NFPA and CEC certificates, and control drawings, if applicable (see datasheet), are an integral part of this document. You can find this information at www.pepperl-fuchs.com.

Due to constant revisions, documentation is always subject to change. Please refer only to the most up-to-date version, which can be found at www.pepperl-fuchs.com.

2.1.5 Declaration of Conformity

All products were developed and manufactured under observance of the applicable European standards and guidelines.

Note!
A declaration of conformity is included with these instructions and can be requested from the manufacturer or obtained online at www.pepperl-fuchs.com.

3 General Information on Purge and Pressurization

Purge and pressurization is one of the most versatile ignition protection classes. Purge and pressurization systems are based on the principle that in Zone 2/Class I Division 2 (gas), the gas mixture in the ambient atmosphere, which may ignite under certain circumstances, is removed from the housing by an initial purge process. After the purge phase, sufficiently compressed inert gas, usually air, is supplied to compensate for leaks in the housing and any installed equipment. This permanent overpressure prevents any potentially explosive atmosphere in the ambient air from entering the housing. During the purge phase, an internal pressure is achieved.

For applications in Zone 22/Class II Division 2 (dust), the purge process is omitted because purging would raise explosive dust into a cloud, creating a possible hazard. Instead of pre-purging, the interior of the housing is inspected for dust and cleaned manually if dust is present.

Purge and pressurization systems are particularly suitable for installed equipment that is not approved for use in hazardous areas. The equipment can then be used directly in the hazardous area.

3.1 Conditions of Safe Use

1. The main control unit and the EPV vent are the only parts that have been evaluated for the system's certifications.

2. All unused entry points to the 7500 control unit shall be closed with a properly certified IECEx, ATEX, or cULus device that is suitable for the installation location and has the necessary ingress protection.

3. For dust environments, the non-metallic window may pose an electrostatic discharge hazard. To clean the device, use only a water-damp cloth and allow to air dry. Do not use or install in high charge-areas. See IEC60079-32-1 for more information.

4. When the 7500 series purge and pressurization system is mounted to an enclosure, the complete installation shall be evaluated to the appropriate standards and regulations that are applicable for the final installation location. These include, but are not limited to NFPA 496, IEC 60079-2, and IEC 60079-14. These standards shall be available at the site of installation. See certificates for applicable editions.

5. The purge control unit has a temperature class (T6, T5 or T4) that is dependent on ambient temperature. This temperature shall be considered when mounted to an enclosure, or inside of an enclosure. See details on the certificate.

6. The bypass function shall only be enabled when the area is known to be non-hazardous.

7. In a hazardous dust environment, regularly remove dust from the unit to prevent excessive temperature rise. See certificate for full information.

4 7500 Series System Components

The 7500 series system consists of a control unit, an enclosure protection vent, and manual or automatic manifold. The control unit has a touch screen display that is menu driven and will easily guide the user in selecting pre-programmed and user-selected variables. The 7500 can be used with a digital valve/manifold system like the 5500-MAN-... unit to make a fully automatic system. The enclosure pressure and leakage can be monitored and, in the event of a loss in enclosure pressure, the solenoid valve can engage to restore the defined pressure settings and/or alarm for the pressure drop. An easy-to-see display also has 4 LEDs for system condition indication from a distance.

4.1 Control Unit

The 7500 control unit is a control device for Type Z & Ex pz purge systems and is suitable for purge time and pressure monitoring in Class I or II, Division 2, Zone 2 or 22. It controls the volume of purge gas flowing into the explosion-protected control cabinet, and it maintains and monitors an overpressure relative to the ambient air when purging is complete.

The 7500 control unit can be ordered as a stand-alone unit for panel mounting to your enclosure or mounted to a panel with the 7500-MAN-MV-01 valve in a configuration.

Control Unit Components

- 7500 control unit
- Mounting bracket, gasket, and screws for enclosure mounting
- Manual

Warning!

The conduit hub extension, 7500-HUB-AA-01, can only be mounted once to the 7500 control unit. If removed, it cannot be reinstalled. A new conduit unit must be purchased.

4.1.1 Technical Data—Control Unit

General specifications	
Equipment architecture	max. enclosure size 450 ft³ (12.7 m³)
Operating mode	fully automatic (FA)
Series	7500
Hazardous environment	gas or dust
Supply	

Rated voltage U_r	20 ... 30 V DC at 0.1 A 90 ... 250 V AC, 50 ... 60 Hz at 0.04 A without solenoid valve Supply voltage can be line-to-line or line-to-neutral, single phase OVC II
Power consumption	max. 2.7 W / 7.3 VA without valve
Accuracy	pressure readings: ± 2 % timers: ± 5 %
Electrical specifications	
Connection	screw terminals—see manual for specifications on wire size and torque values
Output	
Output I	
Connection	K1, terminals, 1 x NO
Output type	enclosure power contacts
Contact loading	5 A at 250 V AC , 5 A at 30 V DC, relays must be externally fused inrush current: 50 A
Output II	
Connection	K2, terminals, 1 x NO
Output type	alarm and control contacts
Contact loading	5 A at 250 V AC , 5 A at 30 V DC, relays must be externally fused inrush current: 50 A
Output III	
Connection	K3, terminals, L1 powered contact
Output type	solenoid manifold, contact
Inrush current	5 A
Contact loading	0.5 A at 250 V AC , 0.5 A at 30 V DC, relays must be externally fused
Indicators/settings	
LED indicator	K1: Green - Contact K1 is energized (enclosure contacts) K2: Amber - Contact K2 is energized (alarm/control contacts) P/SV: Blue - Safe pressure P1 (minimum enclosure pressure) P/SV: Amber - Solenoid manifold is energized (purging/pressure compensation)
Pneumatic parameters	
Protective gas supply	compressed air or inert gas, 5 µm filter, free from oil
Pressure requirement	supply pressure: 20 ... 120 psig (1.4 ... 8.2 bar)
Safe pressure	0.25 in wc (0.63 mbar) minimum for gas 0.65 in wc (1.63 mbar) minimum for dust
Enclosure pressure	0 ... 10 in wc (0 ... 25 mbar)
Directive conformity	
Electromagnetic compatibility	
Directive 2014/30/EU	EN 61326-1, FCC CFR 47, part 15, subpart B: 2017, Class A ICES-003, Issue 6:2016, Class A ITE
RoHS	
Directive 2011/65/EU (RoHS)	EN 50581:2012
Conformity	
Ambient conditions	
Ambient temperature	-40 ... 70 °C (-40 ... 158 °F) at T4 / T80°C -40 ... 65 °C (-40 ... 149 °F) at T5 / T75°C -40 ... 50 °C (-40 ... 122 °F) at T6 / T60°C
Storage temperature	-40 ... 80 °C (-40 ... 176 °F)
Altitude	max. 2000 m
Relative humidity	5 ... 90 %, non-condensing
Vibration resistance	5 ... 100 Hz , 1 g, 12 m/s², all axes
Impact resistance	30 g, 11 ms, all axes

Mechanical specifications	
Connection type	electrical: 2 x 1/2 inch NPTF (open from factory) 1 x M12 opening (plugged from factory) pneumatic: high-pressure port - 1/8 in NPTF, low-pressure port - 1/8 in NPTF
Degree of protection	Type 4X, IP66 No ratings for mounting to enclosure for 7500-MTD-BX...
Material	**lens:** Makrolon® GP-V polycarbonate **screws:** AISI 316 (1.4401), 304, or 18-8 stainless steel **housing:** A380, A356, or 6061-T6 aluminum **mounting gasket**: Bisco® HT-800 medium cellular silicone **mounting tabs:** SAE 304 stainless steel **M12 plug:** 6061-T6 aluminum
Mass	710 g (1 lb 10 oz)
Dimensions	150 x 100 x 50 mm (5.9 x 4 x 2 in)
Data for application in connection with hazardous areas	
Certificate	
Marking	II 3 G Ex ec nC [pzc] IIC T6...T4 Gc II 3 D Ex tc [pzc] IIIC T60 °C ... T80 °C Dc
Directive conformity	
Directive 2014/34/EU	IEC/EN 60079-0, IEC/EN 60079-2, IEC/EN 60079-7, IEC/EN 60079-15, IEC/EN 60079-31 Supplements: EN 61010-1:2010
International approvals	
UL approval	
cULus	Class I, Division 2, Groups A, B, C, D T4 (-40 °C ≤ Ta ≤ 70 °C) Class I, Division 2, Groups A, B, C, D T5 (-40 °C ≤ Ta ≤ 65 °C) Class I, Division 2, Groups A, B, C, D, T6 (-40 °C ≤ Ta ≤ 50 °C) Class II, Division 2, Groups F, G T4 (-40 °C ≤ Ta ≤ 70 °C) Class II, Division 2, Groups F, G T5 (-40 °C ≤ Ta ≤ 65 °C) Class II, Division 2, Groups F, G T6 (-40 °C ≤ Ta ≤ 50 °C)
IECEx approval	Ex ec nC [pzc] IIC T6...T4 Gc Ex tc [pzc] IIIC T60 °C ... T80 °C Dc
General information	
Supplementary information	Type Examination Certificate, Declaration of Conformity, and instructions have to be observed where applicable. For information see www.pepperl-fuchs.com.

4.1.2 Terminal Connection Data

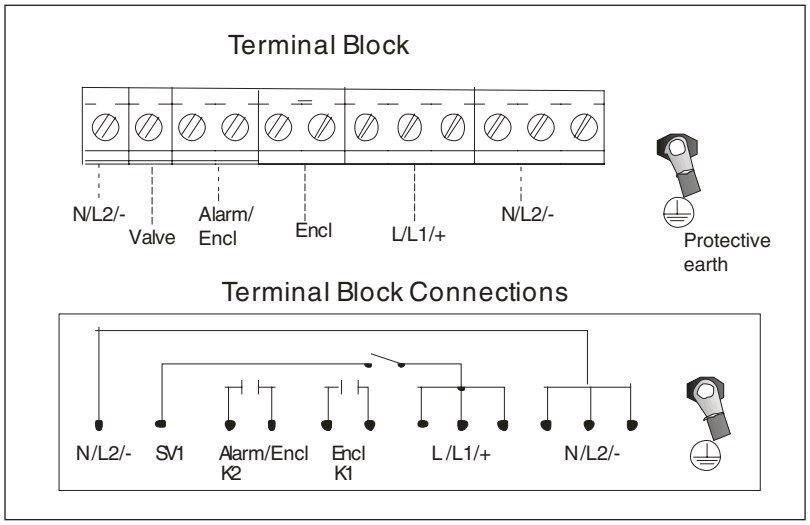
Conductor cross section solid max.	0.2 mm²
Conductor cross section solid max.	6 mm²
Conductor cross section flexible min.	0.2 mm²
Conductor cross section flexible max.	4 mm²
Conductor cross section flexible, with ferrule without plastic sleeve min.	0.25 mm²
Conductor cross section flexible, with ferrule without plastic sleeve max.	4 mm²
Conductor cross section flexible, with ferrule with plastic sleeve min.	0.25 mm²
Conductor cross section flexible, with ferrule with plastic sleeve max.	4 mm²
Conductor cross section AWG min.	24
Conductor cross section AWG max.	10

4.1.3 Wiring Requirements and Electrical Connections

Wiring Requirements

1. All applicable local and national wiring codes must be followed when wiring the system. See IEC 60079-14 for more information.
2. The power supply to this device shall have a separate disconnect. If placed in the hazardous area, it shall be rated for the area in which it is being installed. Placing the disconnect into the purged enclosure is not a "safe" area since power needs to be applied to the control unit before the purge cycle is complete.
3. The protective earth wire must be the same size as largest wire used to bring power into the enclosure. Terminate using a ring lug that is properly crimped at the protective earth stud in the bottom of the enclosure. The protective earth terminal torque is 12 in lb (1.36 Nm).
4. All wire shall be copper only, rated at a minimum of 80 °C.
5. The wire strip length into the fixed terminal block is 8 mm.
6. The terminal torque is 0.5 Nm to 0.6 Nm.
7. There shall be only one wire per terminal.
8. It is recommended to leave a bit of extra wire loop in the housing.

Electrical Connections

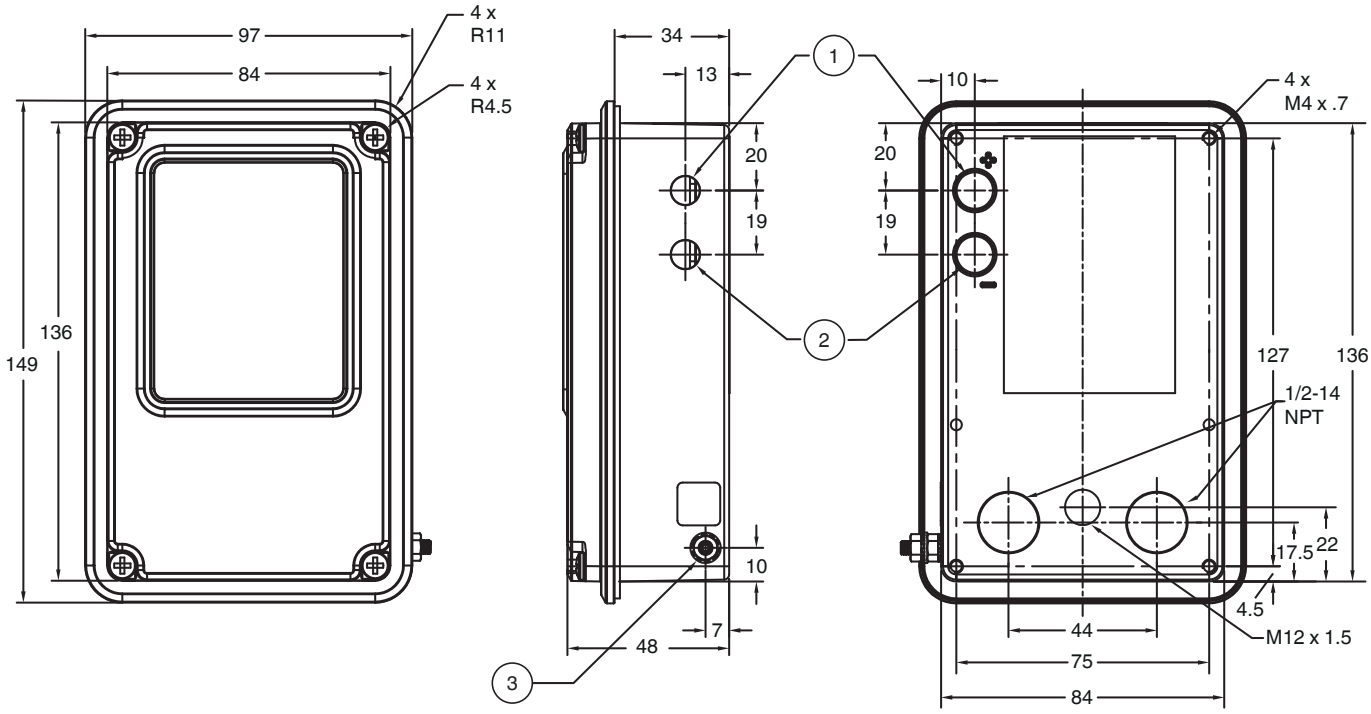


Warning!
When connecting line-to-line power and K1 and K2 are used to switch the power, the alarm function is not available. For more information, see chapter 6.11.

Warning!
When powering the system line-to-line, both lines are present if K3 is used. In this event, both sides of the relay contacts must be fused.

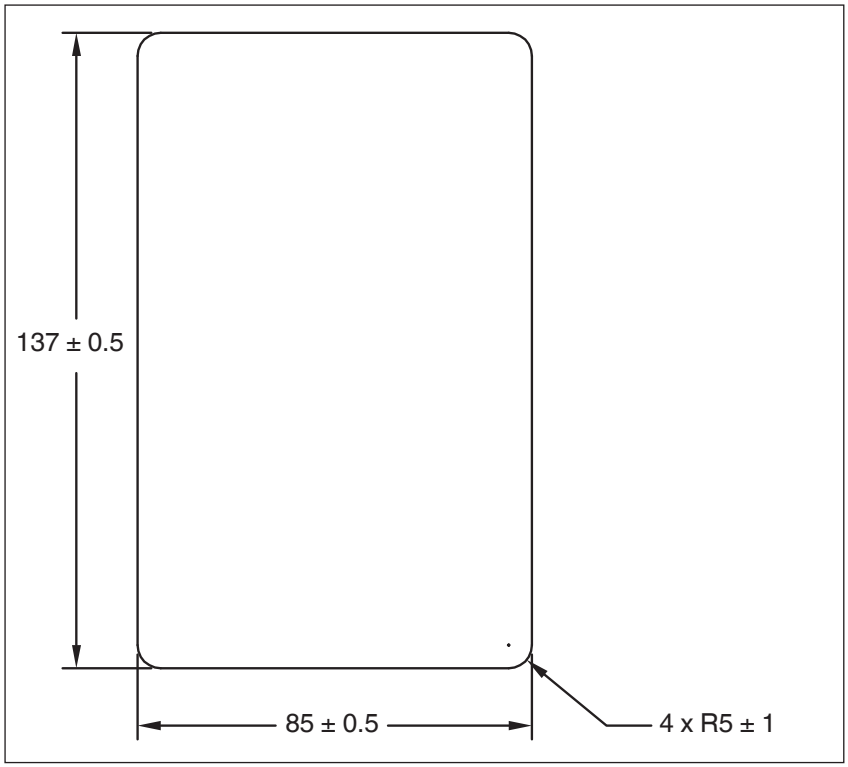
Caution!
Use ferrules with all stranded wire types.

4.1.4 Dimensions—Control Unit



1. High-pressure port 1/8-27 NPT
2. Low-pressure port 1/8-27 NPT
3. Protective earth stud, torque 12 in lb (1.35 Nm)

4.1.5 Panel Cut-Out Dimensions



4.1.6 Pressure Kit

The included pressure kit contains the following components:

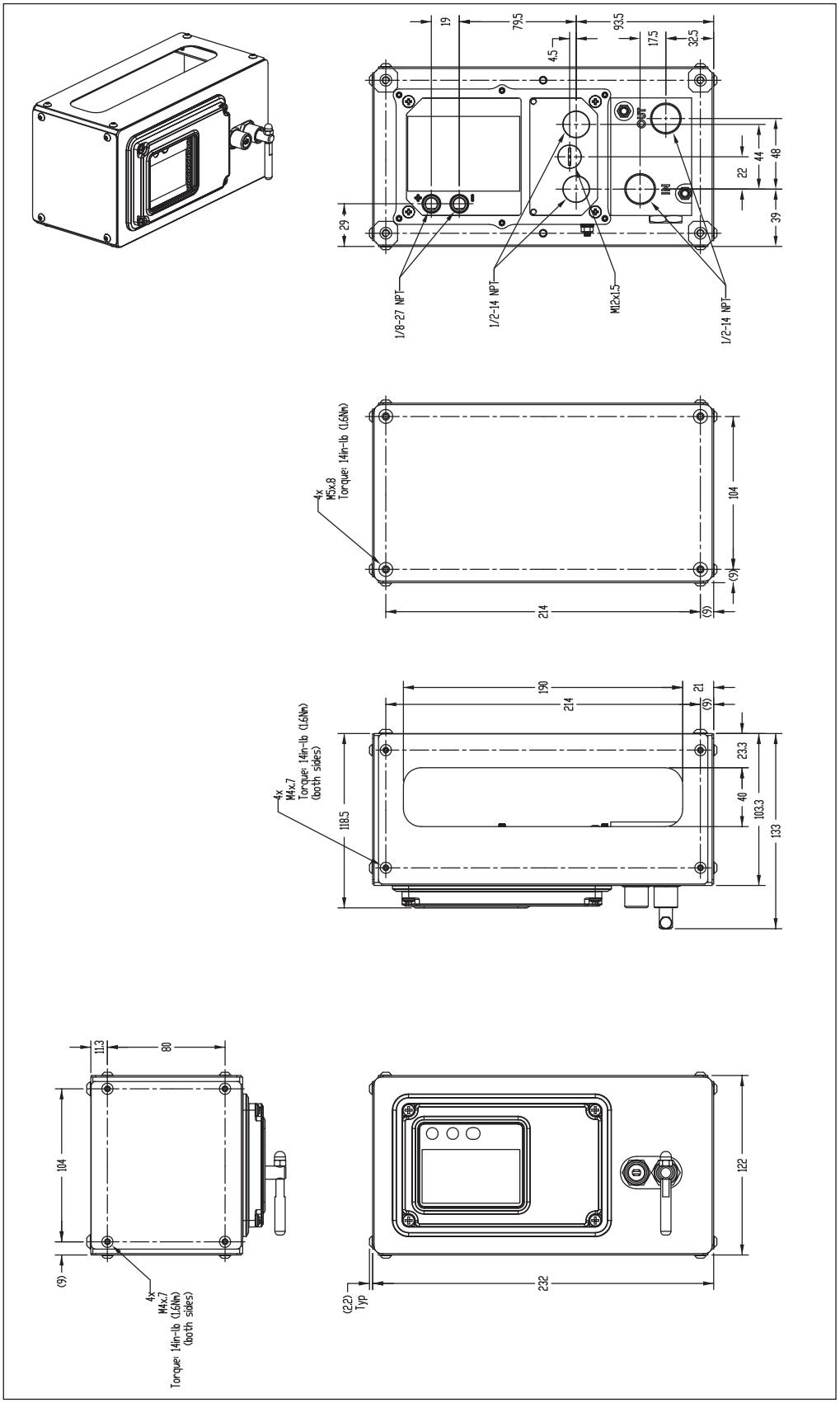
- Bulkhead fitting
- O-ring
- Tubing
- Tubing inserts
- Straight connector
- Sintered element for bulkhead fitting

4.1.7 Torque Requirements

Hardware	Torque
Main lid	12 in lb (1.36 Nm).
M4 screws for mounting bracket	12 in lb (1.36Nm).
Screws for mounting HUB	12 in lb (1.36 Nm).
M12 plug	15 in lb (1.70 Nm).
Panel mount bracket hardware	Tighten evenly to a uniform gasket thickness of 1.3 mm to 1.7 mm
Set screws to mount control unit in panel	Tighten until control unit is touching metal-to-metal around all edges
Manifold mounting hardware	Tighten hardware until gasket is compressed 0.64 mm to 0.96 mm (use washers provided)

4.1.8 Dimensions—7500-MTD-* External/Panel Mount Systems

7500-MTD-BXRW-01 Rectangular External Mount with Control Unit and Manifold



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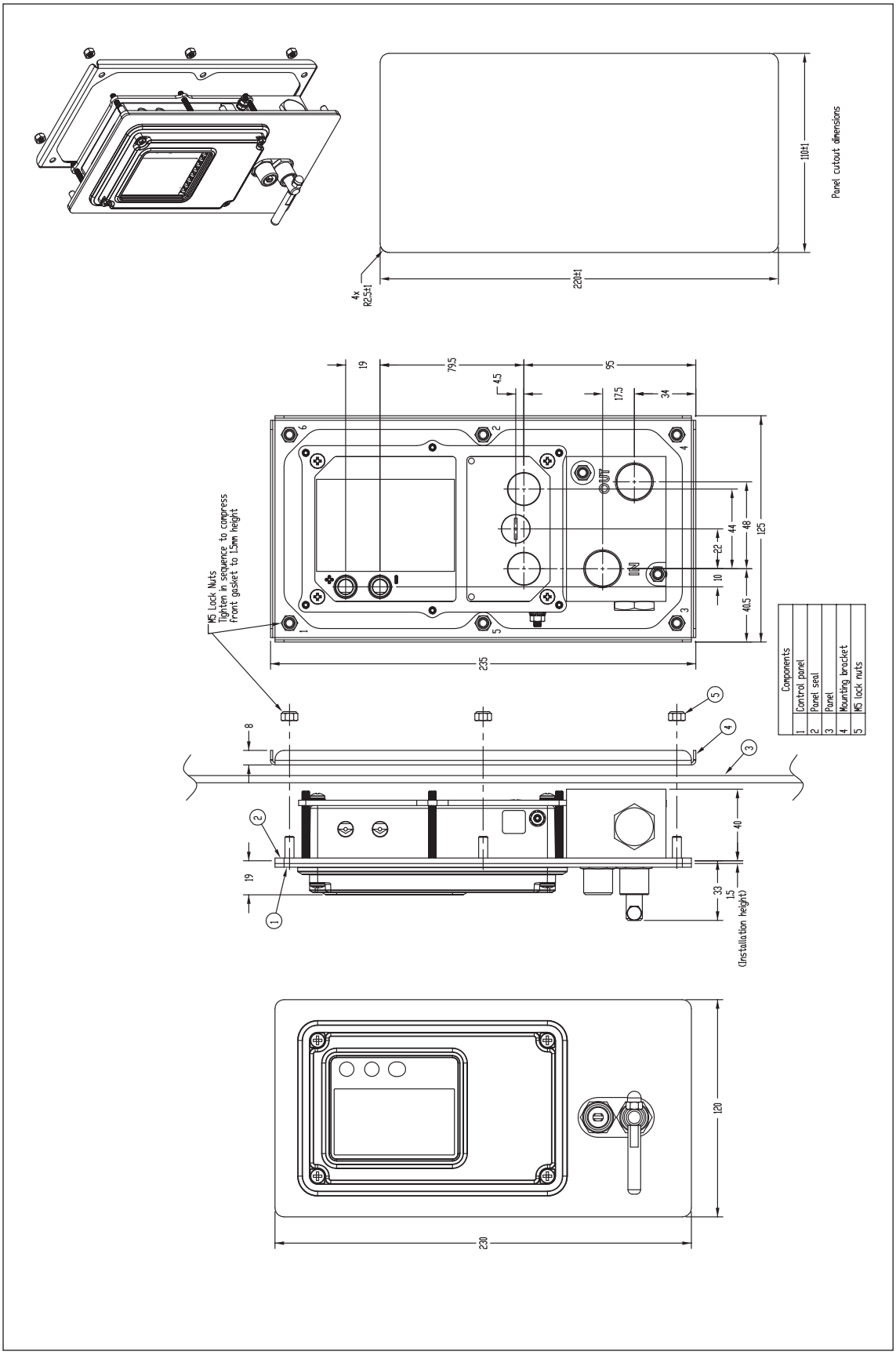
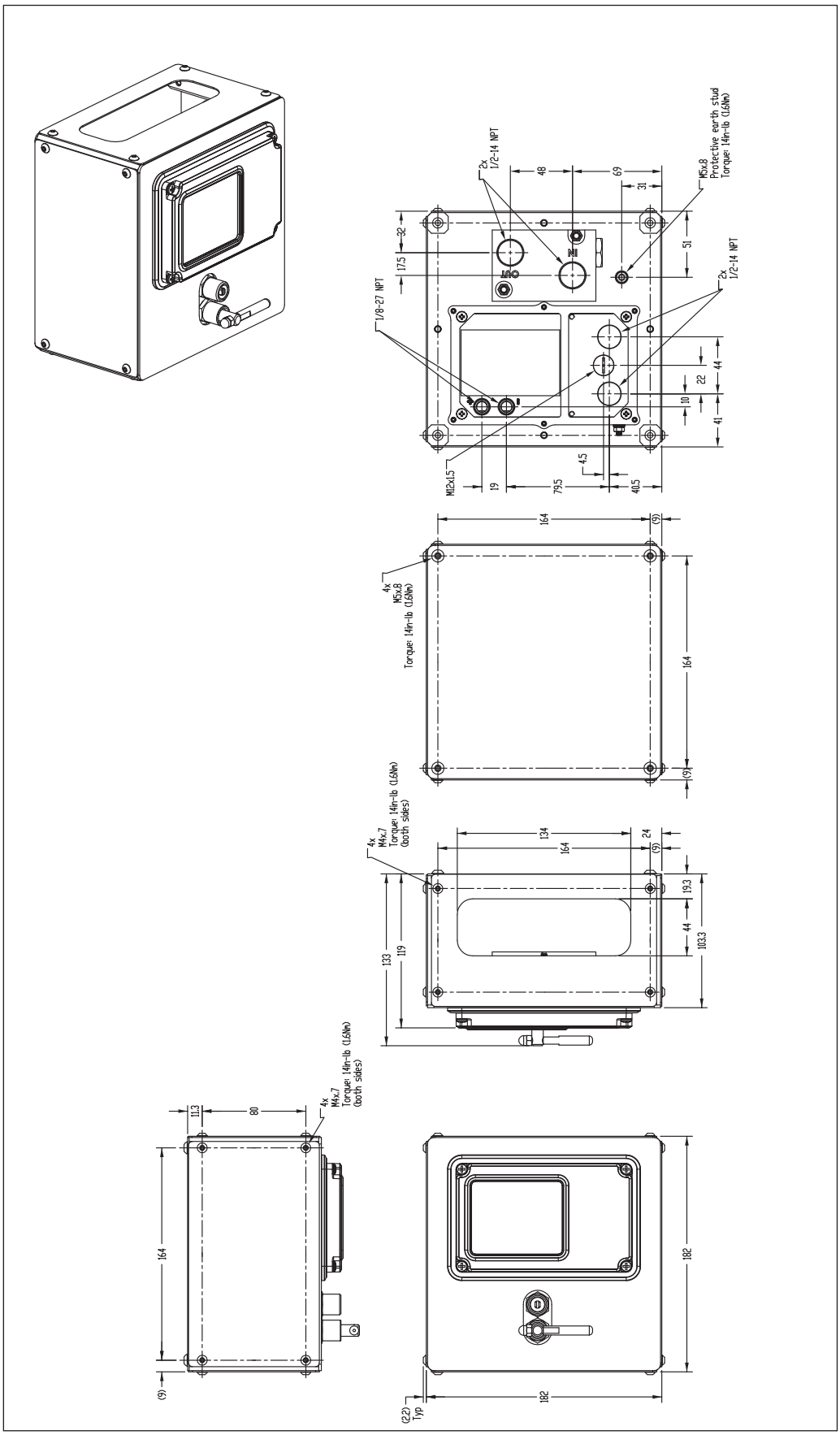
7500-MTD-PMRW-01 Rectangular Panel Mount with Control Unit and Manifold

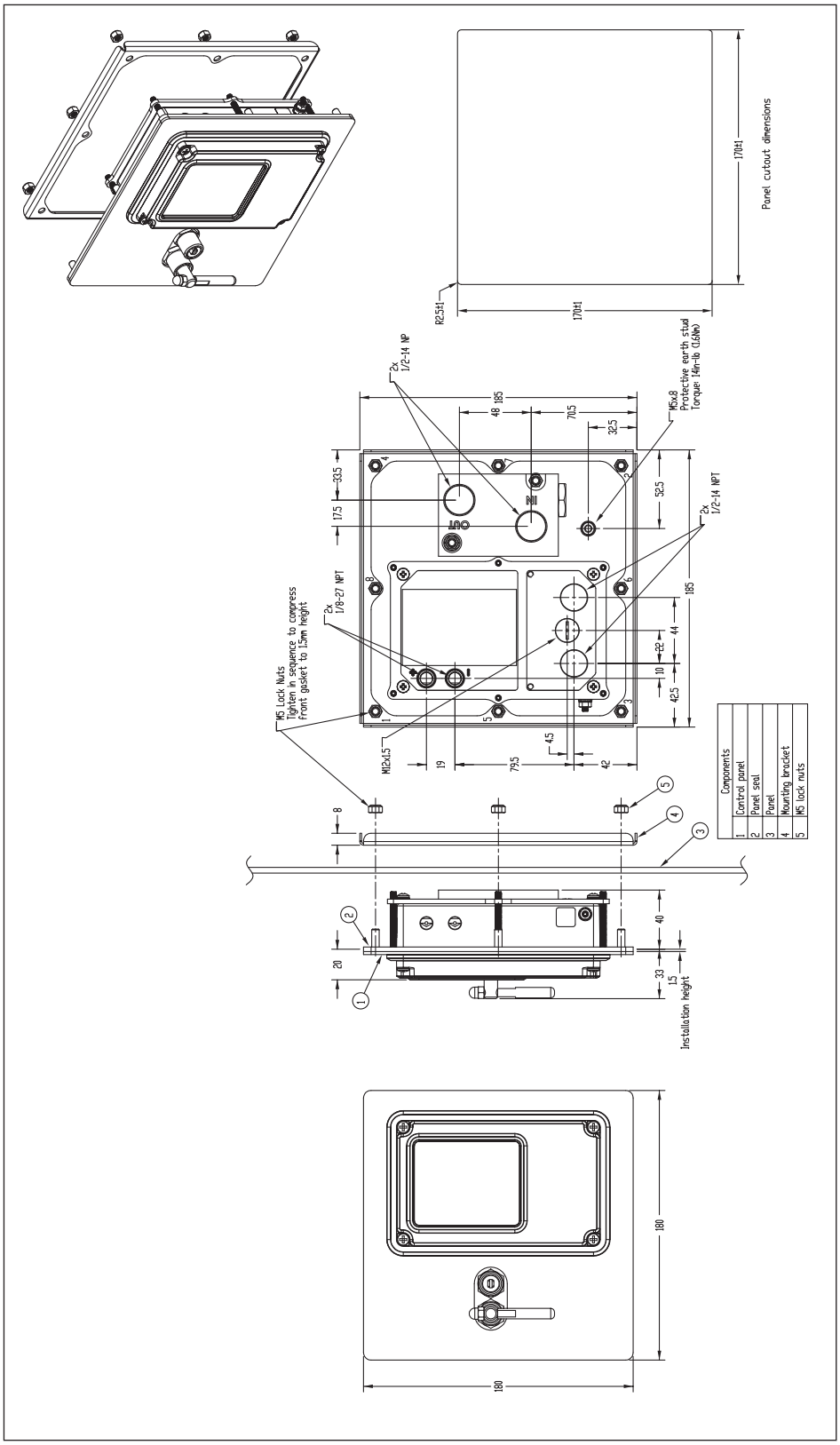


7500-MTD-BXSW-01 Square External Mount with Control Unit and Manifold

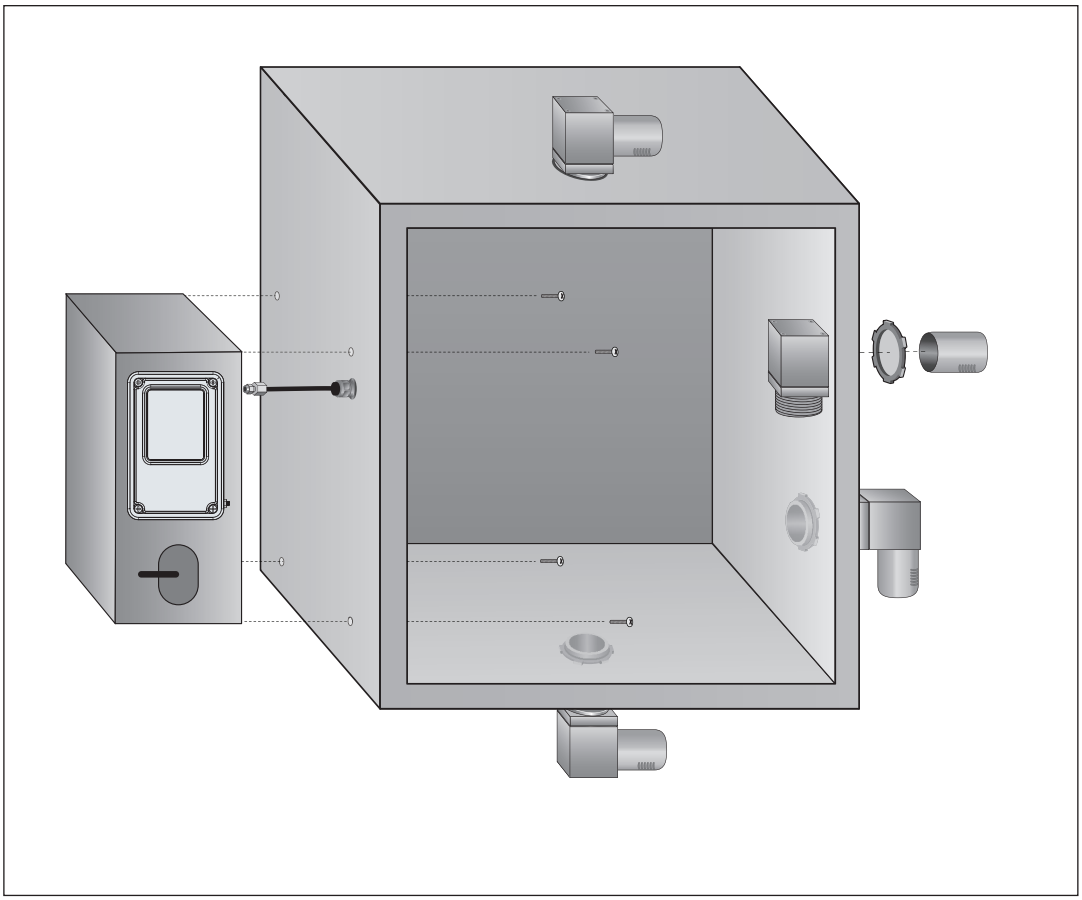


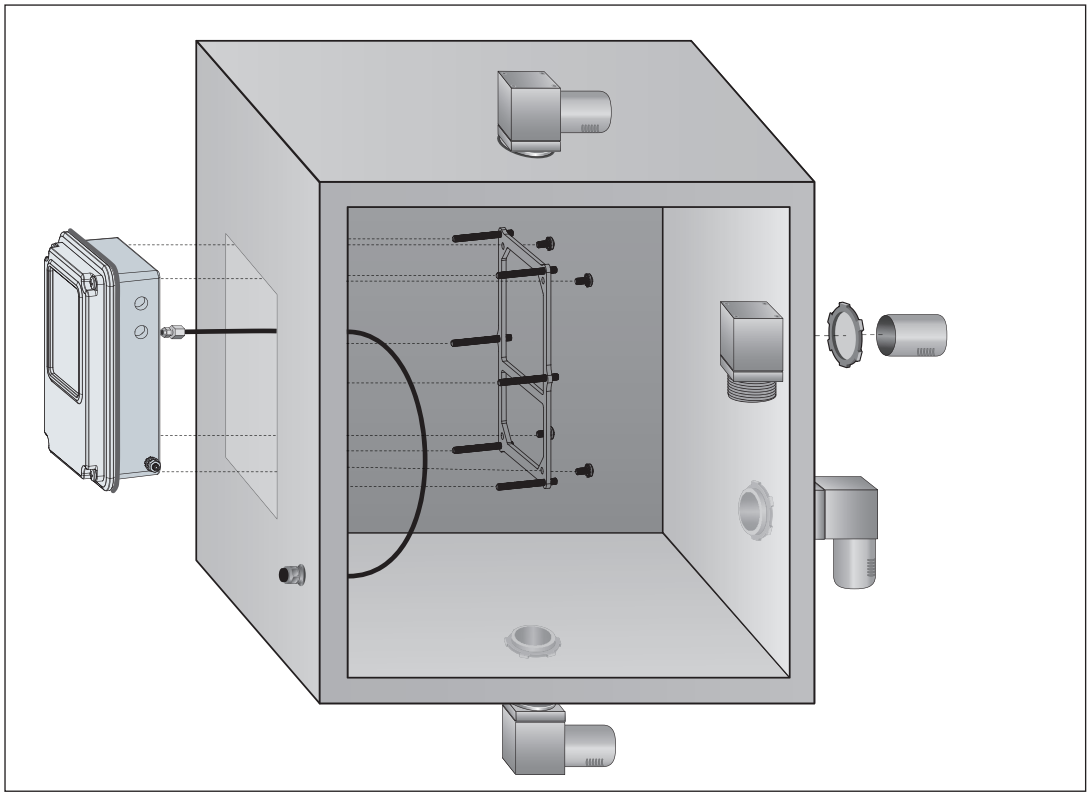
PEPPERL+FUCHS

7500-MTD-PMSW-01 Square Panel Mount with Control Unit and Manifold



4.1.9 External/Panel Mounting Illustration





4.2 EPV-7500 Vents

EPV-7500 vents work with the 7500 control unit and manifold to provide a functional, certifiable purge and pressurization system for enclosures. As required by all pressurized enclosure systems, the EPV-7500 vent functions as a pressure relief device and allows the purge gas to exit the enclosure, yet provides a seal when the enclosure is pressurized and operating. The vent also has a spark arrestor, which is required for hazardous areas.

EPV-7500-...-01/02/03

EPV-7500-PY-04

EPV-7500 Components

- EPV-7500 vent with spark arrestor
- Sealing washer and nut for internal or external mounting
- Hex key for removing, attaching, and rotating the vent cap

4.2.1 Technical Data—EPV-7500 Vents

General specifications	
Equipment architecture	max. enclosure size 450 ft³ (12.7 m³)
Series	7500
Hazardous environment	gas or dust
Pneumatic parameters	
Protective gas supply	compressed air or inert gas, 5 µm filter, free from oil
Maximum pressure	depends on the integrity of the enclosure (strength)
Purge flow rate	See tables
Flow rate for leakage compensation	EPV-7500....-01: approx. 25 scfh (707 l/hr) at 0.25 in wc (0.63 mbar) approx. 65 scfh (1838 l/hr) at 0.75 in wc (1.9 mbar) EPV-7500....-02: approx. 20 scfh (565 l/hr) at 0.25 in wc (0.63 mbar) approx. 48 scfh (1357 l/hr) at 0.75 in wc (1.9 mbar) EPV-7500....-03 and EPV-7500-PY-04: approx. 15 scfh (424 l/hr) at 0.25 in wc (0.63 mbar) approx. 25 scfh (707 l/hr) @ 0.75 in wc (1.9 mbar)
Breaking pressure	EPV-7500....-01: 0.8 in wc (2.0 mbar) EPV-7500-...-02: 1.4 in wc (3.5 mbar) EPV-7500-...-03: 1.5 in wc (3.8 mbar) EPV-7500-PY-04: 1.4 in wc (3.5 mbar)

Directive conformity	
Electromagnetic compatibility	
Directive 2014/30/EU	EN 61326-1, FCC CFR 47, part 15, subpart B: 2017, Class A ICES-003, Issue 6:2016, Class A ITE
RoHS	
Directive 2011/65/EU (RoHS)	EN 50581:2012
Conformity	
Degree of protection	Directive conformity: see Declaration of Conformity
Ambient conditions	
Ambient temperature	-40 ... 70 °C (-40 ... 158 °F) (AA and SS versions) -20 ... 60 °C (-4 ... 140 °F) (PY versions)
Storage temperature	-40 ... 80 °C (-40 ... 176 °F) (AA and SS versions) -20 ... 60 °C (-4 ... 140 °F) (PY versions)
Relative humidity	5 ... 90 %, non-condensing
Vibration resistance	5 ... 100 Hz , 1 g, 12 m/s², all axes
Impact resistance	30 g, 11 ms, all axes
Mechanical specifications	
Degree of protection	EPV-7500....-01/02: mounting only Type 4X EPV-7500....-03: Mounting and unit Type 4X
Material	EPV-7500-AA...: body and cap 6061T6 aluminum EPV-7500-SS...: body: 6061T6 aluminum, cap: AISI 316 (1.4401) stainless steel EPV-7500-PY...: body and cap: polyoxymethylene (POM) Spark arrestor: AISI 316L (1.4404) stainless steel
Housing	EPV-7500-AA... body and cap 6061T6 aluminum body and cap: 6061T6 aluminum EPV-7500-SS... body: 6061T6 aluminum, cap: AISI 316L (1.4404) stainless steel EPV-7500-PY... body and cap: polyoxymethylene (POM)
Spark arrestor	304 stainless steel
Installation	- any orientation to enclosure - not gravity dependent - internal and external mounting possible
Mass	approx. 1005 g (2.2 lb)
Dimensions	See dimensions in chapter 4.2.3
Mounting	EPV-7500-...-01/02/03: mounting hole 1.5 in NPT knockout (50.8 mm) hole sealing nut (provided) EPV-7500-PY-04: mounting hole 37 mm with sealing nut (provided)
Data for application in connection with hazardous areas	
Certificate	
Marking	ATEX: part of 18ATEX2025X
International approvals	
cULus	Part of the cULus classified 7500 purge system
ICEx approval	Part of IECEx UL 18.0022X

4.2.2 Flow Rate Curves

The enclosure pressure vs. flow rate curves below represent the EPV-7500....-01, 02, 03, and 04 vents. This corresponds to the enclosure pressure and is independent of the valve used, provided the valve can deliver the flow rate that is required.

The vent flow tables represent the flow rate and enclosure pressure for each vent with a safety margin attached to the values. Enclosure pressure may be less than the tables below for actual measured value. The values below do not take into account leakage from the enclosure; they represent a perfectly sealed enclosure. In most applications, the enclosure will have leakage, which will require higher flow rate into the enclosure to achieve the correct reading. This extra flow will depend on the leakage throughout the enclosure.

There is no restriction of enclosure size for each vent, but leakage rate, flow rate, enclosure pressure, and the 7500 maximum purge time of 254:59 should be considered when applying these vents.

The EPV-7500-…-01 is usually used on large enclosures because it has a higher flow rate and lower back pressure within the enclosure than the other versions. This can reduce the purging time while keeping the enclosure pressure low, which is important for a large enclosure. However, this vent leaks more pressure through its flow control mechanism.

The EPV-7500-…-02 provides a better seal at the vent than the EPV-7500-…-01. The flow rate for purging is less for the same enclosure pressure of the '-01' version.

The EPV-7500-…03 provides the best seal for pressurization and should be selected for a smaller enclosure, bottled air, or inert gas sources, and for increased conservation of the protective gas source. The flow rate is less than the '-01' and '-02' versions but provides very low leakage.

The EPV-7500-PY-04 is similar to the EPV-7500-…03 vent and is used in the same applications, but it is made out of polyoxymethylene and is lower in cost. The flow rate and enclosure pressure are slightly different. See the tables below for exact values.

EPV-75000-...-01 Vent Flow vs. Enclosure Pressure

ft^3/m	Inches of water
5	1.28
7	1.44
10	1.64
12	1.80
15	2.10
17	2.30
20	2.53
25	2.95
30	3.50
35	4.15

l/m	mbar
141	3.19
198	3.59
283	4.09
339	4.48
424	5.23
481	5.73
566	6.30
707	7.35
849	8.71
991	10.33

EPV-7500-...-02 Vent Flow vs. Enclosure Pressure

ft³/m	Inches of water	l/m	mbar
5	2.15	141	5.36
7	2.35	198	5.85
10	2.65	283	6.60
12	2.85	339	7.10
15	3.15	424	7.84
17	3.35	481	8.34
20	3.65	566	9.09
25	4.25	707	10.58
30	4.75	849	11.82
35	5.25	991	13.07

EPV-7500-...-03 Vent Flow vs. Enclosure Pressure

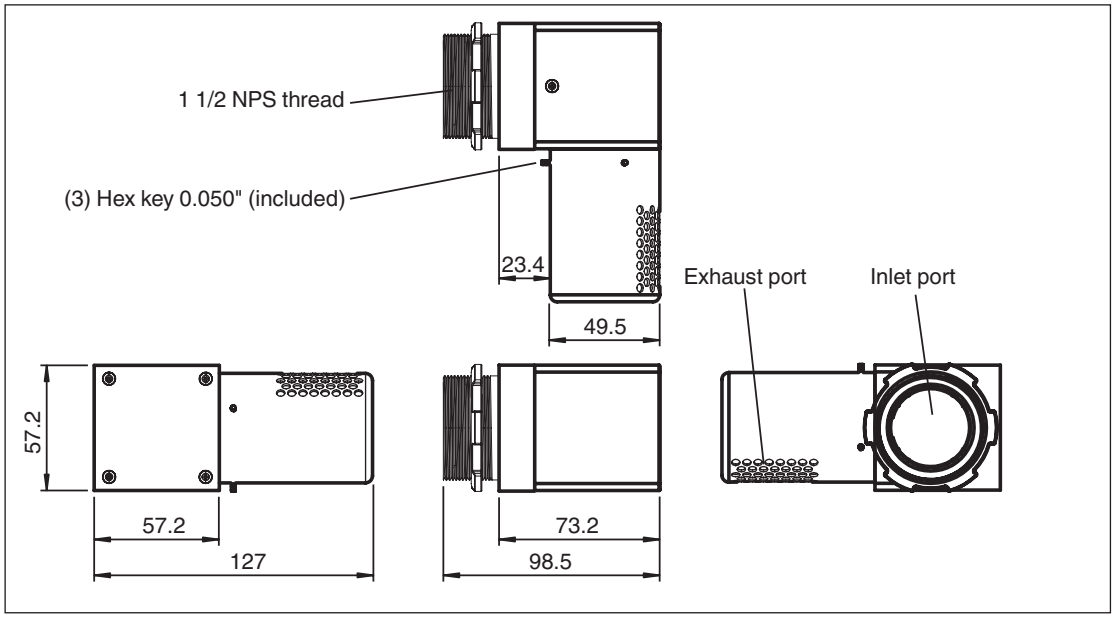
ft³/m	Inches of water	l/m	mbar
4	2.00	113	4.98
6	2.20	169	5.48
8	2.40	226	5.98
10	2.70	283	6.72
12	3.50	339	8.71
14	4.65	396	11.58
16	6.10	453	15.18

EPV-7500-...-04 Vent Flow vs. Enclosure Pressure

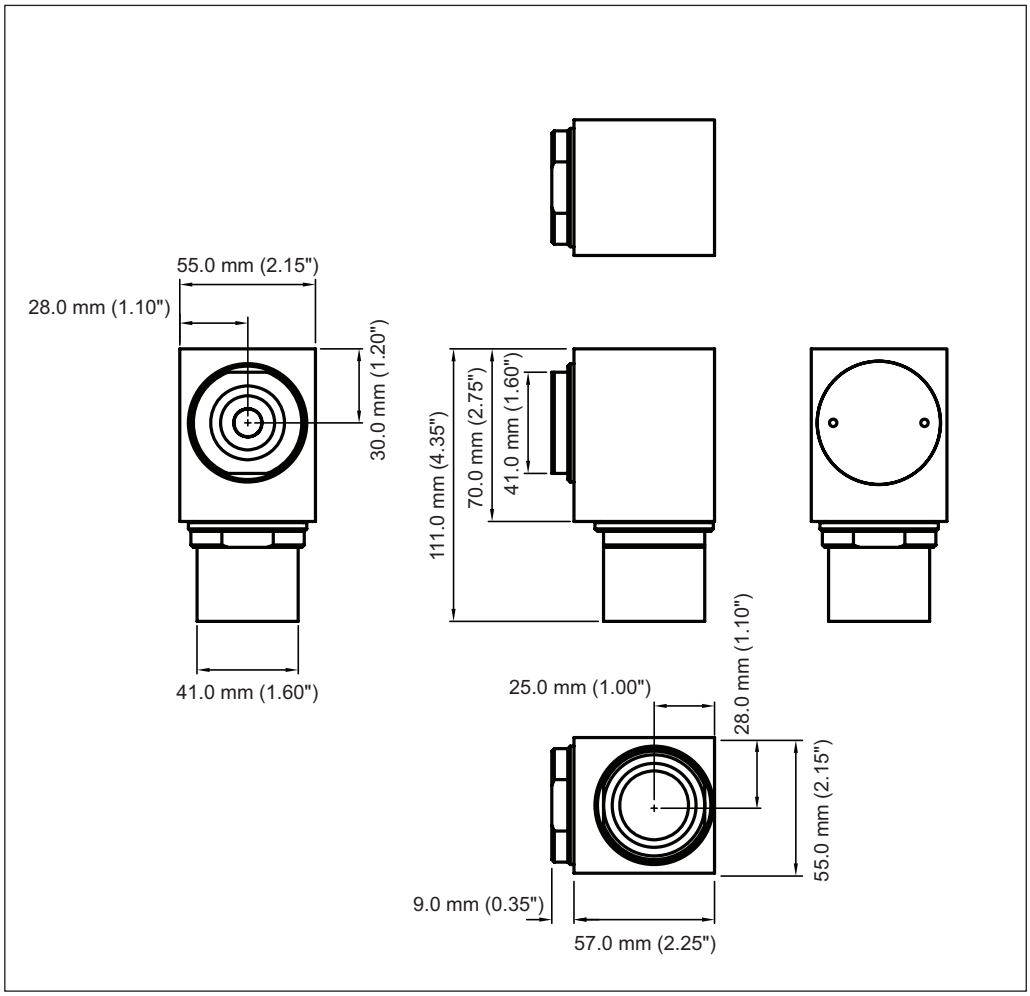
ft³/m	Inches of water	l/m	mbar
3	2.5	84	6.23
4	2.7	113	6.85
5	3.1	141	7.72
6	3.4	169	8.47
7	3.8	198	9.46
8	4.2	226	10.46
9	4.6	254	11.45
10	5.0	283	12.45
11	5.5	311	13.69
12	6.1	339	15.18
13	6.8	368	16.93
14	7.7	396	19.17

4.2.3 Dimensions—EPV-7500 Vents

EPV-7500-...-01/02/03



EPV-7500-PY-04



4.3 7500-MAN-MV-01 Manual Manifold

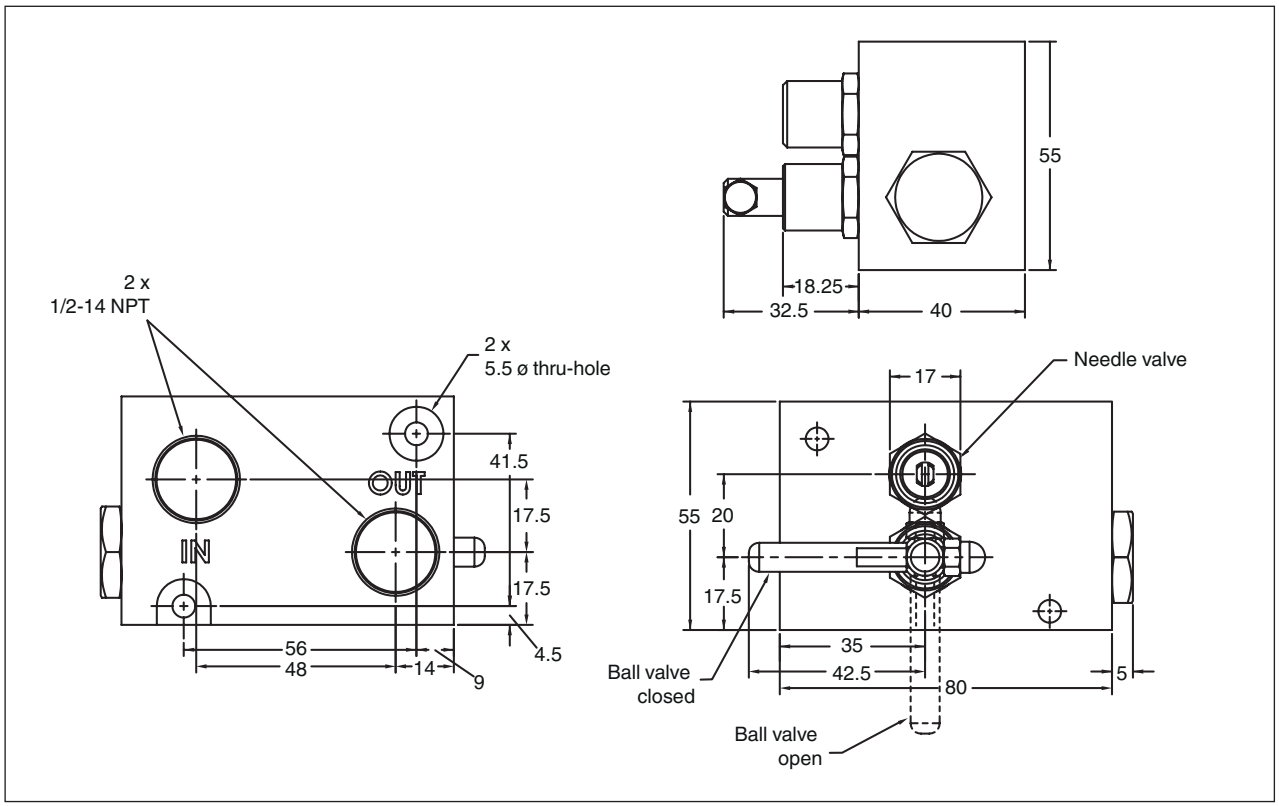
The 7500-MAN-MV-01 combines in one device a ball valve for purging and a needle valve for pressurizing an enclosure. The ball valve has a handle for easy actuation. To provide security and prevent tampering, the needle valve requires a slot-head screwdriver to set the enclosure pressure.

Note!
The 7500-MAN-MV-01 manifold can be used with 7500 series or 5500 series purge and pressurization systems.

4.3.1 Technical Data—7500-MAN-MV-01 Manifold

General specifications	
Equipment architecture	max. enclosure size 450 ft^3 (12.7 m^3)
Series	7500
Hazardous environment	gas or dust
Pneumatic parameters	
Protective gas supply	compressed air or inert gas, 5 µm filter, free from oil
Pressure requirement	10 ... 120 psig (0.7 ... 8.2 bar)
Purge flow rate	pressurization valve : Cv (flow coefficient) = 0.4 purging valve : Cv (flow coefficient) = 1.4
Connections	inlet/outlet : 1/2 inch NPTF
Ambient conditions	
Ambient temperature	-40 ... 70 °C (-40 ... 158 °F)
Storage temperature	-40 ... 80 °C (-40 ... 158 °F)
Mechanical specifications	
Degree of protection	Type 4X
Material	Gasket material : Bisco® HT-800 medium cellular
Mass	< 1.8 kg (4 lb)
Dimensions	see dimensions in chapter 4.3.2

4.3.2 Dimensions—7500-MAN-MV-01 Manifold



4.4 Automatic Manifolds

Pepperl+Fuchs 5500 series automatic manifolds can be used with the 7500 system because the area classification is the same for both systems. The 7500 system is certified with the control unit and the EPV-7500 vents and does not include the manifolds. The 5500 manifolds have their own certification from the manufacturers.

Note!
Different manifolds are available for different certification requirements.

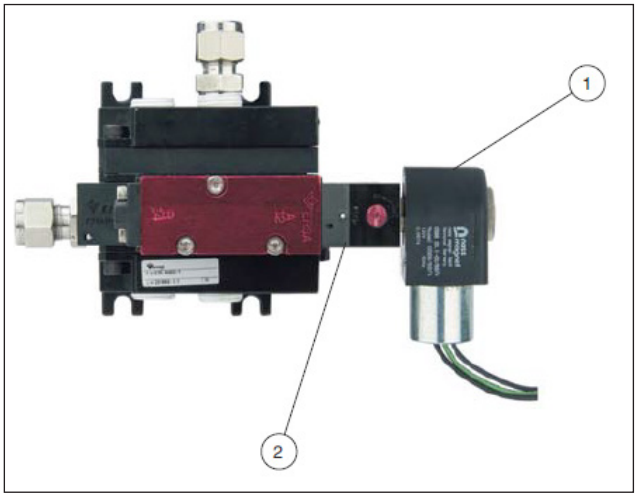
5500-MAN…. manifold valves include a solenoid valve for purging and a needle valve for pressurization in one manifold design. When the valve is energized, the solenoid valve is open and allows a high flow rate of protective gas into the enclosure. The amount of flow is controlled by the regulated pressure supply of the protective gas to the manifold. When the valve is de-energized, the flow is through the internal needle valve and is adjustable with the included hex key (for CDUL valve) or slot-head screwdriver (EX01 and CD01 valves). The solenoid valve is used for purging and leakage compensation, with signals from the 7500 control unit that will have these set points set up by the user.

Mounting hardware includes 3/8 inch tube compression fittings mounted on the manifold for input and output flow, 3/8 inch tube compression bulkhead fitting for getting flow into the enclosure, and sealing washers that are certified by UL with bolts to mount the manifold to the enclosure.

Also included is 1 meter of 3/8 inch poly tubing with 3/8 inch poly tube stiffener inserts that allow users to connect plastic tubing to compression fittings without collapsing the tubing. Stainless steel tubing can be used with existing fittings.

For NEC, ATEX, and IECEx applications, see the type code for the correct model. The 5500 valve system works with the 5500 and 7500 control unit as well as EPV-5500 and EPV-7500 vents. The 7500 control system is certified by UL for Class/Division installation.

Users can also use their own pneumatic system or the 7500-MAN-MV-01 manual manifold. These valves are not part of the evaluation of the certification of the 7500 control unit and EPV-7500... vent.



1	Solenoid coil for purging
2	1/8 inch hex key adjustment for pressurization (included)

Tubing kit included mounting hardware included

5500 manifolds include the solenoid and manual needle valve

- 3/8 inch compression ferrule fittings for inlet and outlet protective gas source
- 3/8 inch compression ferrule bulkhead fitting that attaches to enclosure—for protective gas to inside enclosure
- 3/8 inch poly tubing, length: 2 m
- Inserts for poly tubing to ferrule fitting connection. If stainless steel tubing is used, inserts are not required.
- Hex key for pressurization valve included with 5500-MAN-CDUL version

Note!

When ordering, note the supply voltage of the 7500 control unit. Order the manifold valves accordingly. Voltages are 24 V DC, 120 V AC, and 220 V AC. 5500 MAN-CDUL manifold valves are only available with 60 Hz operation.

4.4.1 Technical Data—5500 Manifolds

General specifications	
Operation mode	For automatic purging
Series	5500 and 7500
Hazardous environment	gas or dust
Supply	
Rated power equipment	5500-MAN-CDUL
24 V DC	5.6 W
120 V AC	7.2 VA, 60 Hz
230 V AC	7.2 VA, 60 Hz
Rated power equipment	5500-MAN-CD01
24 V DC	4.6 W
120 V AC	6.8 VA, 60 Hz
230 V AC	6.8 VA, 60 Hz
Rated power equipment	5500-MAN-EX01
24 V DC	2.6 W
120 V AC	3.1 VA, 50 ... 60 Hz
230 V AC	3.0 VA, 50 ... 60 Hz
Voltage tolerance	±10 %
Fuse rating on 5500 control unit	
DC voltage	500 mA
AC voltage	80 mA

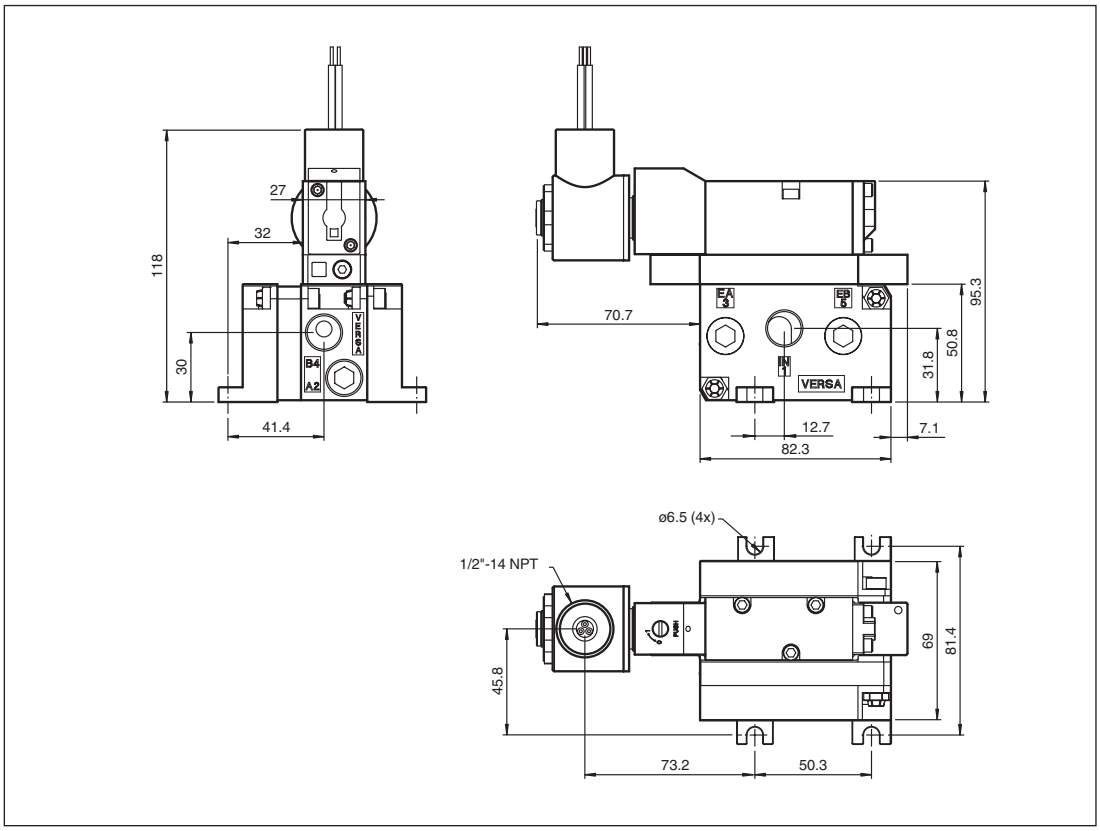
Pneumatic parameters	**5500-MAN-CDUL (only 60 Hz for AC version)**
Protective gas supply	5 µm filtered air or inert gas
Pressure requirement	20 psi (1.4 bar) to 120 psi (8.2 bar)
Purge flow rate (solenoid valves)	Cv (flow coefficient) = 1.4
Pressurization flow (needle valve)	Cv (flow coefficient) = 0.24
Pneumatic parameters	**5500-MAN-CD01**
Protective gas supply	5 µm filtered air or inert gas
Pressure requirement	20 psi (1.4 bar) to 120 psi (8.2 bar)
Purge flow rate (solenoid valves)	Cv (flow coefficient) = 1.4
Pressurization flow (needle valve)	Cv (flow coefficient) = 0.24
Pneumatic parameters	**5500-MAN-EX01**
Protective gas supply	5 µm filtered air or inert gas
Pressure requirement	25 psi (1.7 bar) to 115 psi (8.0 bar)
Purge flow rate (solenoid valves)	Cv (flow coefficient) = 1.4
Pressurization flow (needle valve)	Cv (flow coefficient) = 0.24
Mechanical specifications	
Degree of protection (connector)	Type 7 and 9
Mass	2.8 lb (1250 g)
Dimensions	See dimension drawings
Material	
Housing	Anodized aluminum
3/8 inch compression fittings	AISI 316L (1.4404) stainless steel
Pressure ports	3/8 inch NPTF
Bulkhead fitting	AISI 316L (1.4404) stainless steel
Mounting bolts	¼-20, 316 stainless steel
Sealing washers	
Pneumatic connection type	Pneumatic
Input port	3/8 inch tube compression fitting
Output port	3/8 inch tube compression fitting
Electrical connection	
5500-MAN-CD	1/2 inch NPTF thread connection with 24 inch (0.61 m) flying leads
5500-MAN-EX01	3 m cable

Warning!

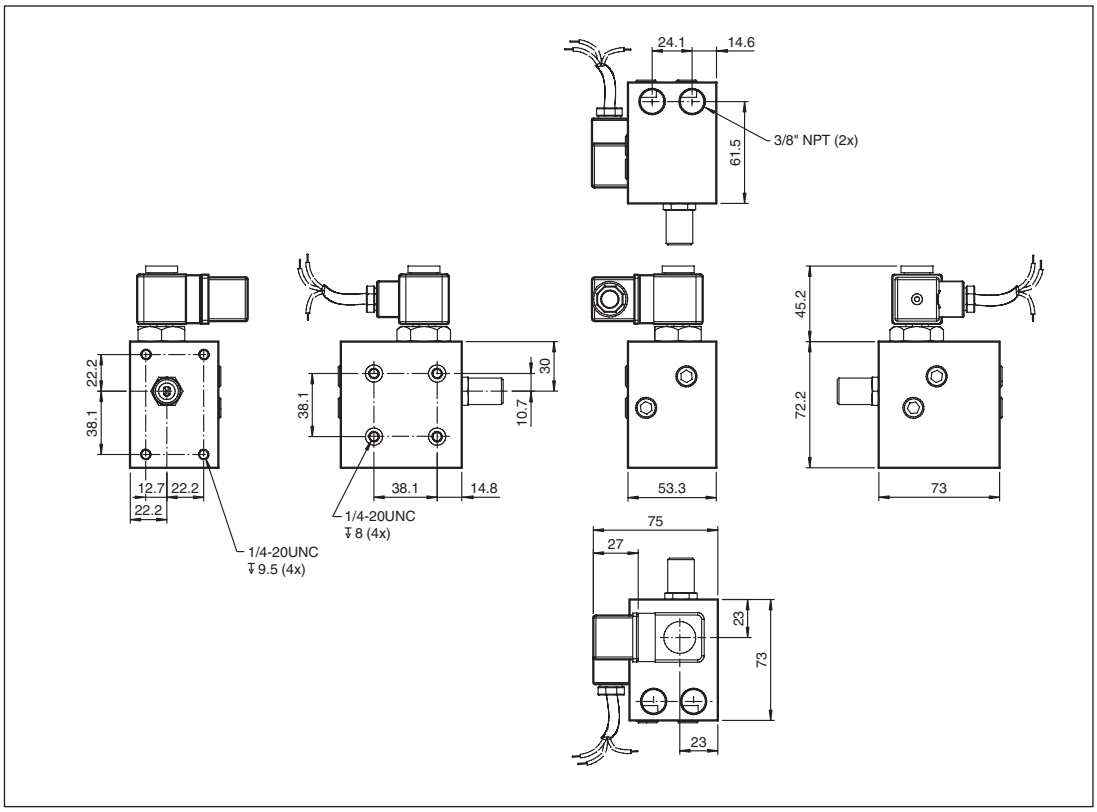
Incoming power must be fused. If power is line-to-line, both must be fused. See chapter 4.1.3 for more information.

4.4.2 Dimensions—5500 Manifolds

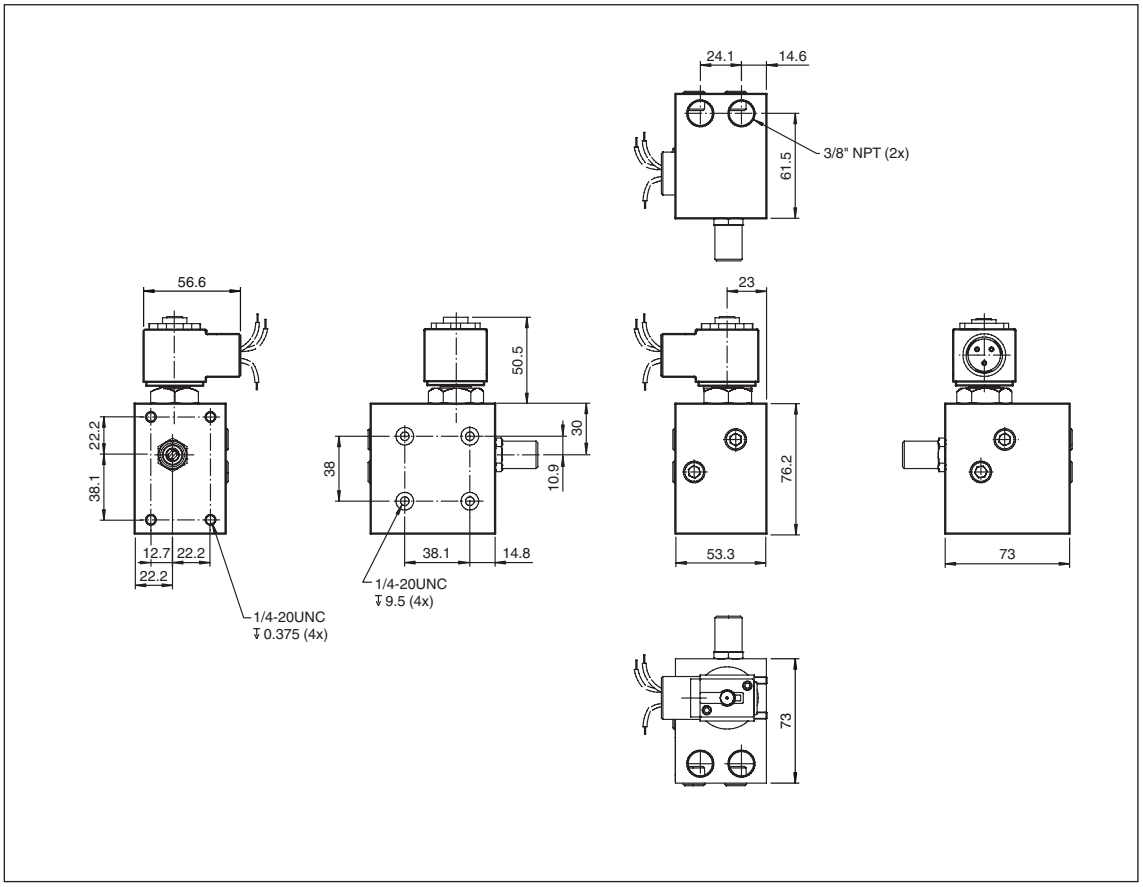
5500-MAN-CDUL



5500-MAN-EX01



5500-MAN-CD01



5 Installation and Operation

The 7500 series control unit, vent, and manifold can be universally mounted to the customer enclosure. The 7500-01-AA-STD-UNV-PNO is panel-mounted to the enclosure. An included bracket provides a Type 4X / IPX6 mounting. The7500-MTD-PM... includes the 7500-01... control unit and 7500-MAN-MV-01 mounted onto a flat panel that is then panel-mounted to the enclosure with the included bracket and gasket for a Type 4X / IPX6 mounting. The 7500-MTD-BX... includes the 7500-01.. control unit and 7500-MAN-MV-01 mounted onto an enclosure that can then mount externally to the main enclosure. The EPV-7500 vent can be externally or internally mounted with just the cap showing for exhaust of pressure.

The 7500 system is designed to allow the enclosure to be located in Zone 2 or 22, Class I or II, Division 2 hazardous locations to operate safely by first making them safe internally. This is done either by purging out the hazardous gas or manually cleaning out the dust hazard and then pressurizing the enclosure so that the internal pressure prevents the hazardous atmosphere from entering. The 7500 control unit has a differential pressure sensor within the unit that is pneumatically connected to the protective enclosure to provide pressure for evaluation of the enclosure pressure and the flow through the enclosure during purging. If pressure is lost, then power can remain on. An indication by an alarm or display has to notify the operator of the condition. If the pressurized enclosure has been opened or a positive pressure has not been maintained, then purging for hazardous gas or cleaning the enclosure out for dust atmospheres is required. The flow measurement is evaluated by using the pressure in the enclosure and the known measured flow in the tables through one of the vents selected.

5.1 For Gas Atmospheres

If the protective enclosure has been opened or has been subjected to the hazardous atmosphere, purging is required to flush out the hazardous gas that may be inside the protective enclosure. A protective gas is introduced into the enclosure so that the pressure builds up and is exhausted through the enclosure. The measurement of flow is achieved by the 7500 control unit pressure sensor measuring enclosure pressure and using that pressure for the flow tables of the vent selected and enclosure size. Each vent has an enclosure pressure vs. flow table for enclosure size that can be used to determine flow rate. This flow rate is used to determine the purge time required to make the protective enclosure safe.

Note!

The flow rate tables generated for each vent are measured on a completely sealed enclosure with no leakage from the enclosure. In real applications, there will be some leakage from the enclosure, which will depend on the integrity of the seals and door windows, etc. As the enclosure pressure increases, the leakage may also increase. Always plan on more flow from the protective gas to achieve enclosure pressure because of the leakage.

After purging, the flow into the enclosure can be reduced so that just a small flow is used for leakage compensation for pressurization of the enclosure.

5.2 For Dust Atmospheres

If the protective enclosure has been opened or has been subjected to the hazardous atmosphere, the enclosure must be manually cleaned of all combustible dust, closed, and pressurized before supplying power to the enclosure. For dust atmospheres, a higher pressure is required for pressurization and is reflected in the pressure range within the 7500 programming setup.

5.3 For Gas and Dust Atmospheres

Danger!

EN and IEC 60079-2 standards do not state these requirements. Special consideration is needed, and a proper certification body or authority having jurisdiction must be consulted.

5.4 Setting Up the System

1. Ensure that the system meets all electrical, mechanical, and pneumatic connections before operation. Refer to this manual and standards for explanation of requirements.
2. Apply power to the 7500 series system.
3. Program the 7500 system using the user-interface display on the front of the 7500 control unit. See chapter 6 for instructions.

Note!

This step is for initial setup of the 7500 system. This procedure can be skipped if the 7500 control unit has been programmed for the application in which it will be used.

4. Make sure the control valve is closed before applying pressure to the system.
5. Use a regulated pressure source to the valve. Set the regulated pressure to 30 psig (2 bar) or lower. Do not exceed the maximum pressure for the valve and tubing that is being used.
6. The pressure should be below 0.1 in wc (0.25 mbar). Slowly open the needle valve on the control valve system so that the pressure is above P1. If one of the automatic manifolds, 5500-MAN, is being used, the solenoid valve will energize either before P1 or after. This depends on the purge program being used. See chapter 6.5.
7. Check the EPV vent to make sure air is coming out of it. If not, check for any obstructions or improper installation
8. The system is ready to operate.

5.5 Operating the System

1. Follow the preceding instructions for setting up the system.
2. For Programs 1 through 4 (hazardous gas environments), purging is required.
   a. Seal the pressurized enclosure.
   b. Set enclosure pressure to a value above P1.
   c. When using the 5500-MAN… manifod, the manifold valve is connected to the SV1 output. When the enclosure pressure is greater than P1, SV1 energizes the solenoid valve for purging. When using the 7500-MAN... or other manual valves, initiate the purging valve.
   d. Adjust the regulated pressure so that enclosure pressure is above P3 (purging starts).
   e. For the 5500-MAN or 7500-MAN manifold, after purging, the needle valve can be re-adjusted to the user's desire, but it must be above P1 value.
3. For Program 5 (hazardous dust environment), purging is not required.
   a. The inside of the enclosure must be cleaned of all combustible dust.
   b. The enclosure is sealed.
   c. Adjust the enclosure pressure above P1. The minimum for P1 is 0.65 in wc (1.62 mbar) for hazardous dust environments.
4. If enclosure pressure is above P1, power to the enclosure will be energized.
5. If enclosure pressure drops below P1, power must be disconnected. If power is to remain on, an alarm must be initiated and located near an operator.
6. To energize the pressurized enclosure again, repeat the above sequence.

Danger!

All 7500 pressurization systems require EPV-7500... vents for pressure relief.

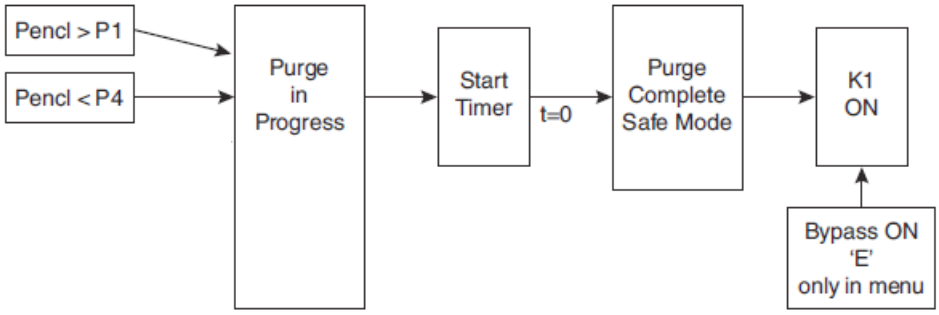
Danger!

When accessing the user-interface display, the area must be free of hazardous gas and/or combustible dust. The lid to the 7500 housing must be attached and propertly tightened for operation in a hazardous area.

Note!

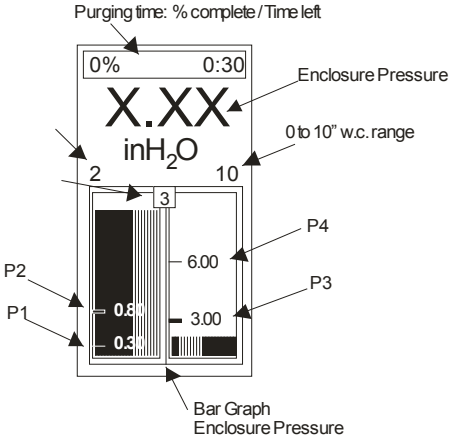
At ambient temperatures below -20 °C, the display of the 7500 control unit may not be visible. However, the unit and LED indicators will still function properly.

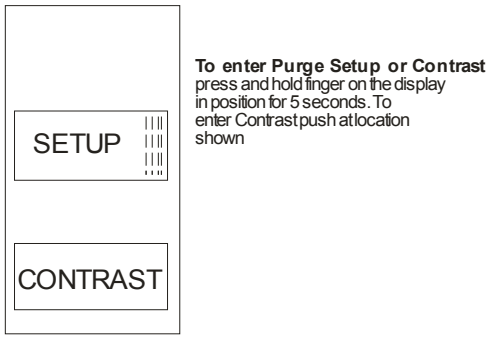
6 Programming



Use the touch screen on the front of the 7500 control unit to program the system:

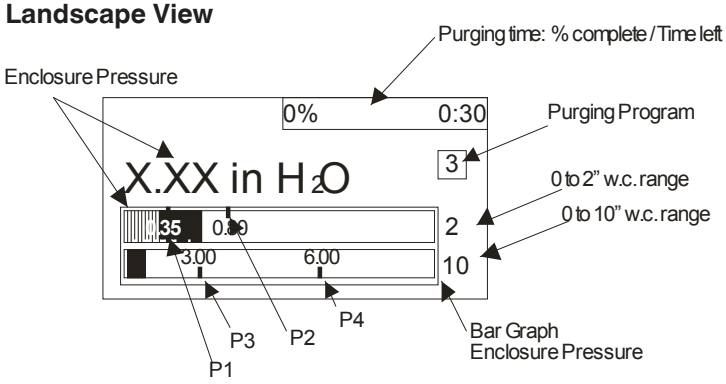
Portrait View

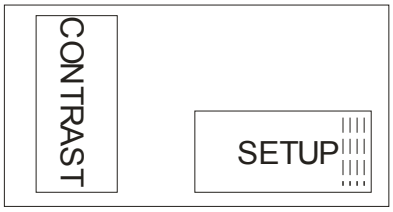




To enter Purge Setup or Contrast press and hold finger on the display in position for 5 seconds. To enter Contrast push at location shown

Landscape View





To enter Purge Setup or Contrast press and hold finger on the display in position for 5 seconds. To enter Contrast push at location shown

Program settings are saved on non-volatile memory within the CPU, and settings are unaffected by power-down and reset function.Default values are stored and can be restored.

Note!
To save settings and exit setup mode, hold the set button to return to normal mode. Changes to settings take effect immediately. Entering the incorrect password will exit setup mode.

Warning!
Do not change program settings in hazardous areas.

6.1 LED Indication

	LED Color	Description
K1	Green	Contact K1 is energized
K2	Amber	Contact K2 is energized
P/SV	Blue/amber	Blue: safe pressure Amber: valve on

6.2 Default Settings

The following table shows all the possible parameters and their default values:

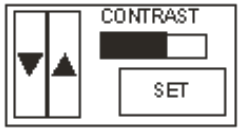
Display	Description	Default values
PASSWORD / SET	Enter password to access purge settings	0000
PURGE / PROGRAM	Up to 5 programs to select	3
PURGE / TIME	Time required for purging	00:30
ENCLOSUR / PRESS P1	Enclosure pressure P1	0.25 inch (gas), 0.65 in (dust) 0.63 mbar (gas), 1.63 mbar (dust)
ENCLOSUR / PRESS P2	Enclosure pressure P2	0.8 inch (2 mbar)
ENCLOSUR / PRESS P3	Enclosure pressure P3	3.0 inch (7.5 mbar)
ENCLOSUR / PRESS P4	Enclosure pressure P4	6.0 inch (15 mbar)
LEAKAGE / HYST	Compensates for leakages	0.2 inch H_20 (0.5 mbar)
PROGRAM / K2	Various parameters to activate K2 contacts	K1*
SHUT-OFF / DELAY	Delay in turning K1 off when P<P1	0 sec
UNITS / M I	M for metric units, I for imperial units	I
CHANGE / PASSWORD	Change existing password	
RESTORE DEFAULTS	Factory restore	
DISPLAY ROTATION	Landscape or portrait	Portrait
CYCLE POWER	Power off then on	Off

*** Warning!**
K1 is not an alarm output. See chapter 6.11 for programming details on what controls K2.

6.3 Contrast and Back light

Adjusting the Contrast

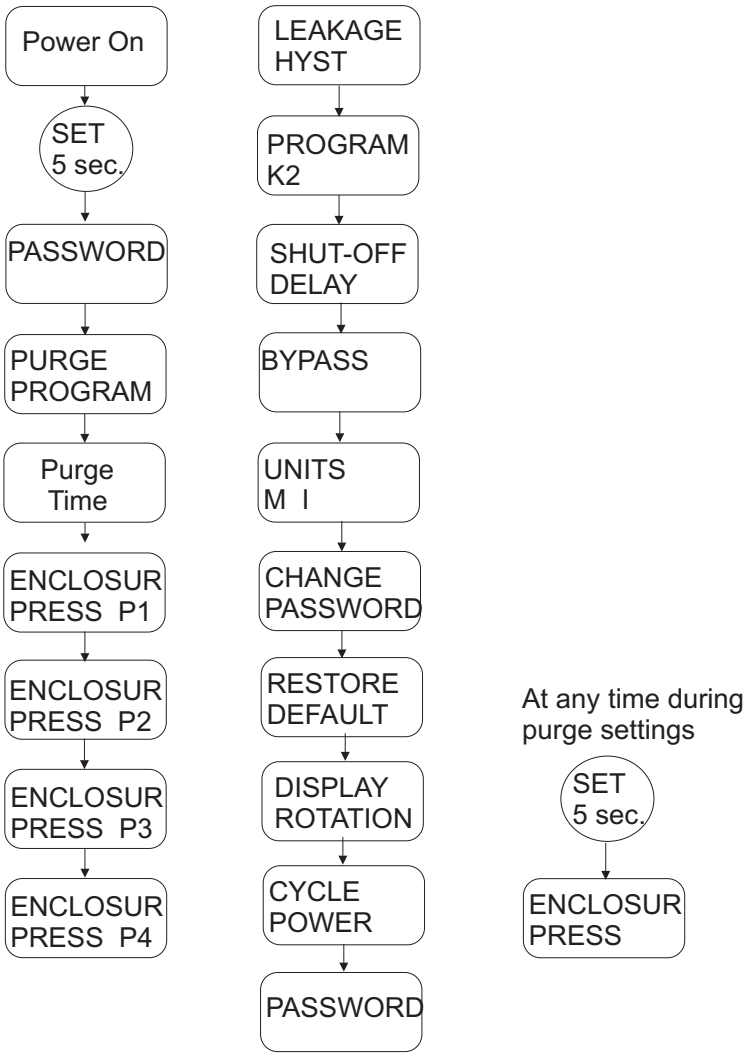
To adjust the contrast, push on the display in the area marked “contrast.” The up and down arrows adjust the contrast level—up increases and down decreases.



LCD Back Light

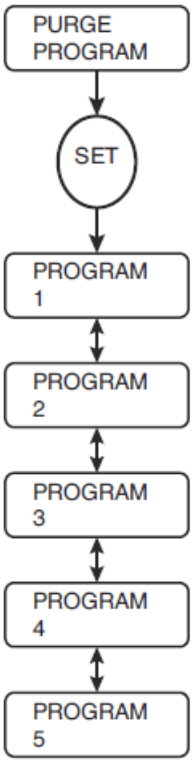
The LCD back light is always on. It cannot be turned off or adjusted.

6.4 Menu Structure



6.5 Purge Programming Settings

There are 5 program selections for system operation. Programs 1 through 4 are for hazardous gas environments and require purging. The fifth program is for hazardous dust environments that require cleaning the enclosure, then pressurizing.



6.5.1 Program 1

Program 1 is used in hazardous gas atmospheres.

Pre-Purge

- The purge valve (SV) is immediately energized regardless of enclosure pressure
- If enclosure pressure goes above P4 during purging, SV will shut off but will energize when below P4. Oscillation of SV may be noticed.
- Setting the pressurization valve on the manifold must be done after purging, or the power to SV will have to be interrupted to set this pressure. The solenoid valve on the manifold is immediately energized before this pressure can be set.
- The purge timer begins counting down when the enclosure pressure is greater than P3. Enclosure pressure must remain greater than P3 to purge successfully. If the pressure drops below P3 at any time, or for any length of time, the purge timer is reset and will not begin counting down until pressure is greater than P3.

Operation Mode

- After the purge timer counts down, the SV shuts off and K1 is energized.
- If enclosure pressure drops below P2, the SV is energized and will stay energized for the value of HYST (%, leakage compensation). If HYST is set to 0, leakage compensation is turned off.
- If enclosure pressure drops below P1, K1 remains on and an alarm shall be implemented. K2 can be set to P- or Alarm to indicate below safe or operating pressure.
- If enclosure pressure goes above P4, K1 remains. If K2 is set up as Alarm, K2 will energize.

Warning!

If K1 is used to energize power to the enclosure, K1 will remain energized if pressure is below P1 during system operation. An alarm is required and must be located such that an operator will be notified of the alarm.

6.5.2 Program 2

Program 2 is used in hazardous gas atmospheres.

Pre-Purge

- The purge valve (SV) is energized when enclosure pressure is greater than P1.
- If enclosure pressure goes above P4 during purging, the SV shuts off but will energize when below P4. Oscillation of SV may be noticed.
- Setting the pressurization valve on the manifold has to be done after purging, or the power to SV will have to be interrupted to set this pressure. The solenoid valve is energized once enclosure pressure is above P1. Adjusting the pressurization valve before the solenoid valve is energized will allow the enclosure pressure to be above P1 when purging is completed. Fine adjustment of P1 can be achieved after purging when the solenoid valve is off.
- The purge timer begins counting down when enclosure pressure is greater than P3 and must remain greater than P3 to purge successfully. If the pressure drops below P3 at any time, or for any length of time during purging, the purge timer is reset and will not begin counting down until pressure is greater than P3.

Operation Mode

- After the purge timer counts down, the SV shuts off and K1 is energized.
- If enclosure pressure drops below P2, the SV is energized and will stay energized for the value of HYST (%, leakage compensation). If HYST is set to 0, leakage compensation is turned off.
- If enclosure pressure drops below P1, K1 remains on, and an alarm shall be implemented. K2 can be set to P- or Alarm to indicate below safe or operating pressure.
- If enclosure pressure goes above P4, K1 remains. If K2 is setup as Alarm, K2 will energize.

Warning!

If enclosure pressure is below P1 when K1 is used to provide power to the enclosure during operation, K1 will remain energized. An alarm is required and must be located such that an operator will be notified of the alarm.

6.5.3 Program 3

Program 3 is used in hazardous gas atmospheres.

Pre-Purge

- The purge valve (SV) is energized when enclosure pressure is greater than P1.
- If enclosure pressure goes above P4 during purging, the SV will shut off but will energize when below P4. Oscillation of SV may be noticed.
- Setting the pressurization valve on the manifold has to be done after purging, or power to SV will have to be interrupted to set this pressure. The solenoid valve is energized once enclosure pressure is above P1. Adjusting the pressurization valve before the solenoid valve is energized allows the enclosure pressure to be above P1 when purging is completed. Fine adjustment of P1 can be achieved after purging, when the solenoid valve is off.

Operation Mode

- After the purge timer counts down, SV shuts off and K1 is energized.
- If enclosure pressure drops below P2, the SV is energized and will stay energized for the value of HYST (%, leakage compensation). If HYST is set to 0, leakage compensation is turned off.
- If enclosure pressure drops below P1, K1 turns off immediately or after the Shutdown delay timer times out. K1 remains off until the enclosure goes through a successful purging.
- If enclosure pressure goes above P4, K1 remains. If K2 is set up as Alarm, K2 will energize

6.5.4 Program 4

Program 4 is used in hazardous gas atmospheres.

Pre-Purge

- The purge valve (SV) is immediately energized regardless of enclosure pressure.
- If enclosure pressure goes above P4 during purging, the SV shuts off but will energize when below P4. Oscillation of SV may be noticed.
- Setting the pressurization valve on the manifold has to be done after purging, or power to SV will have to be interrupted to set this pressure. The solenoid valve on the manifold is immediately energized before this pressure can be set.
- The purge timer begins counting down when enclosure pressure is greater than P3, and it has to remain greater than P3 to purge successfully. If the pressure drops below P3 at any time, or for any length of time during purging, the purge timer is reset and will not begin counting down until pressure is greater than P3.

Warning!

If enclosure pressure is below P1 when K1 is used to provide power to the enclosure during operation, K1 will remain energized. An alarm is required and must be located such that an operator will be notified of the alarm.

Operation Mode

- After the purge timer counts down, SV shuts off and K1 is energized.
- If enclosure pressure drops below P3, the SV is energized and will stay energized for the value of HYST (%, leakage compensation). If HYST is set to 0, leakage compensation is turned off. However, Program 4 is usually used when a continuous purging through the enclosure is required during operation mode.
- If enclosure pressure drops below P1, K1 remains on and an alarm will sound. K2 can be set to P- or Alarm to indicate below safe or operating pressure.
- If enclosure pressure goes above P4, K1 remains. If K2 is setup as Alarm, K2 will energize.

6.5.5 Program 5

Program 5 is used in combustible dust atmospheres.

Pre-Purge

- The purge valve (SV) does not come on during this operation. In a dust atmosphere, purging is not required. Instead, the enclosure must be cleaned of all combustible dust and then pressurized.
- The menu screen will show "CLEAN ENCLOSURE." The enclosure should be cleaned and then pressurized before pressing the SET button.
- The enclosure pressure has to be above P1 (minimum 0.65 in wc / 1.6 mbar for dust atmospheres) for the SET button to work.

Operation Mode

- After cleaning out and pressurizing the enclosure, the menu shows "CLEAN ENCLOSURE." To see the enclosure pressure, press the Down or Up button. Pressing the SET button will energize K1.
- If enclosure pressure drops below P2, the SV is energized and will stay energized for the value of HYST (%, leakage compensation). If HYST is set to 0, leakage compensation is turned off. Compensation for leakages is allowed in a dust atmosphere because the enclosure is safe at this point.
- If enclosure pressure drops below P1, K1 remains on and an alarm will sound. K2 can be set to P- or Alarm to indicate below safe or operating pressure.
- If enclosure pressure goes above P4, K1 remains. If K2 is setup as Alarm, then K2 will energize.

Warning!

If enclosure pressure is below P1 when K1 is used to provide power to the enclosure during operation, K1 will remain energized. An alarm is required and must be located such that an operator will be notified of the alarm.

6.5.6 Sequence of Events for All Programs

Program	1		2		3		4		5	
Purging	K1	SV	K1	SV	K1	SV	K1	SV	K1	SV
P<P1	off	on	off	off	off	off	off	on	off	off
P1<P<P2	off	on	off	on	off	on	off	on	off	off
P2<P<P3	off	on	off	on	off	on	off	on	off	off
P3<P<P4	off	on	off	on	off	on	off	on	off	off
P>P4	off	off	off	off	off	off	off	off	off	off
									Clean activates above P1	
After purging										
P<P1	on	on	on	on	off	off	on	off	on	off
P1<P<P2	on	on	on	on	on	on	on	on	on	on
P2<P<P3	on	off	on	off	on	off	on	on	on	off
P3<P<P4	on	off	on	off	on	off	on	off	on	off
P<P4	on	off	on	off	on	off	on	off	on	off

Note!

Shutdown timer and bypass affect the status of K1 and SV. See the explanation for each to determine effects on K1 and SV.

6.6 Purging Timer

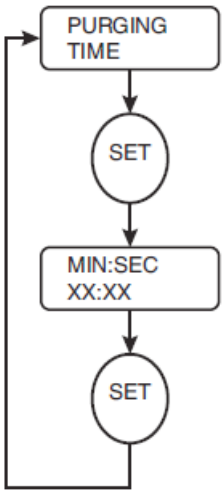
MIN:SEC

000:00

To program the purging timer, proceed as follows:

- Calculate the purging time using the formulas and examples in chapter 7.
- Enter the purging time using the UP and DOWN buttons and SET.
- To change purging time by 1 second increments, press the UP or DOWN button once.
- To make purging time faster, hold down the button continuously. Purging time will advance faster, the longer you hold the button down (in 5 seconds, 1 min, 5 min steps).

Maximum purge time is 254:59.



6.7 Minimum Enclosure Pressure “P1”

In accordance with the applicable standards and tolerances on the 7500 pressure sensor, the minimum operating pressures are as follows:

- Gas environments: 0.25 in wc (0.63 mbar)
- Dust environments: 0.65 in wc (1.63 mbar)

When enclosure pressure drops below P1 during operation mode, the power has to be interrupted. If not, an alarm has to be generated to address the problem.

6.8 Alarm Pressure “P2”

If enclosure pressure drops below P2 during operation mode, the solenoid valve will energize until pressure goes above P2+HYST. Therefore, leakage compensation has to be implemented.

If leakage compensation is not used, the P2 can sound an alarm to indicate that pressure is dropping.

P2 can be adjusted to above P1 and Below P3 values.

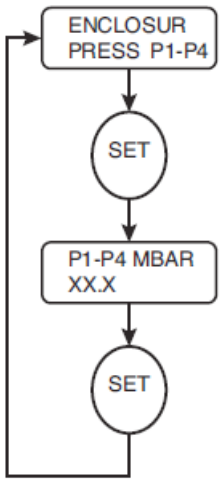
6.9 Purging Pressure “P3”

The purging timer starts when enclosure pressure is above P3. If the pressure is above P3, purging will start and finish uninterrupted. If the enclosure pressure is below P3, the purging timer will not start. If the pressure drops below P3 during purging, the purging timer will immediately reset to its beginning time and will not start timing down until pressure is above P3. P3 can be adjusted to above P2 and below P4 values.

6.10 Maximum Internal Pressure “P4”

If enclosure pressure is above P4, the display will read ‘MAX’ to indicate that maximum pressure has been achieved. Regardless of the action of the solenoid valve (purging, leakage compensation), the solenoid valve will de-energize and will not come on until enclosure pressure goes below P4. This action may cause the solenoid valve to oscillate on and off. If this happens, it should be noted as a maximum pressure problem.

If K1 was on before P4 was reached, it will remain on after enclosure pressure is above P4. P4 is adjusted above P3. Maximum setting is 9.99 in wc (24.86 mbar).



Leakage Compensation Hysteresis “HYST”

In operation mode, there may be excess leakage of pressure from the enclosure because a seal or gasket has caused a drop in regulated line pressure (protective gas source). The leakage compensation option allows the SV to turn on to compensate for these unintentional leakages. Depending on the purge program being used, the SV will energize when below P2 and will de-energize when it is above P2 + hysteresis.

Note!

If leakage compensation is not required, set HYST to ‘0.’

Values for hysteresis HYST

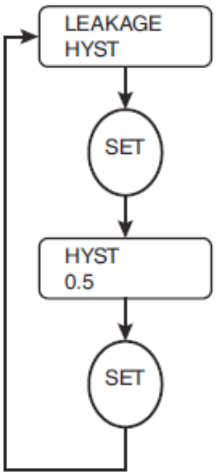
Inches of wc	mbar
0	0
0.2	0.5
0.4	1.0
0.6	1.5
0.8	2.0
1.0	2.5
1.2	3.0
1.4	3.5
1.6	4.0
1.8	4.5
2.0	5.0

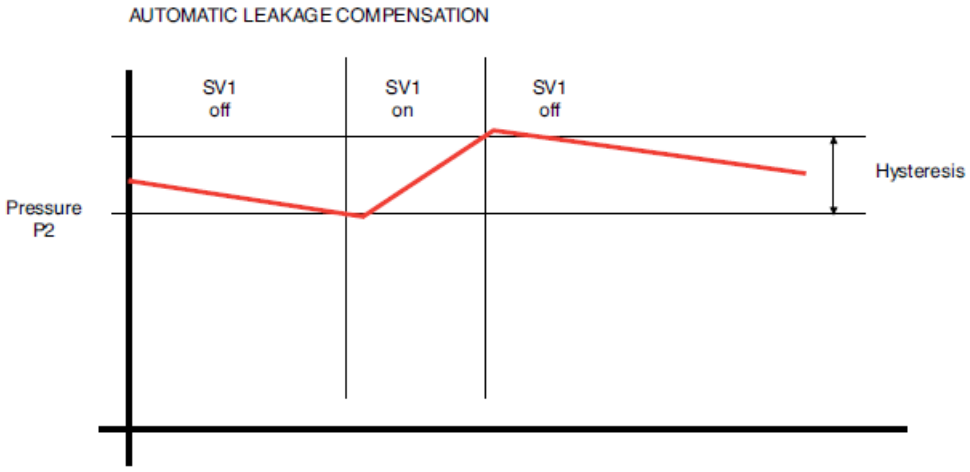
Example

Units are in mbar, hysteresis = 15, then SV is on at P2 and turns off at P2 + 1.5

The HYST unit of measurement is the units being used.

If HYST = 1.5, then this is 1.5 mbar.





6.11 Programming K2

The K2 contact output can be programmed for various settings that are chosen by the user.

For Type Z and Ex pz systems, power to the pressurized enclosure can remain on if pressure goes below the minimum allowed pressure, but an audible and/or visual alarm must be generated to notify the operator of a problem.

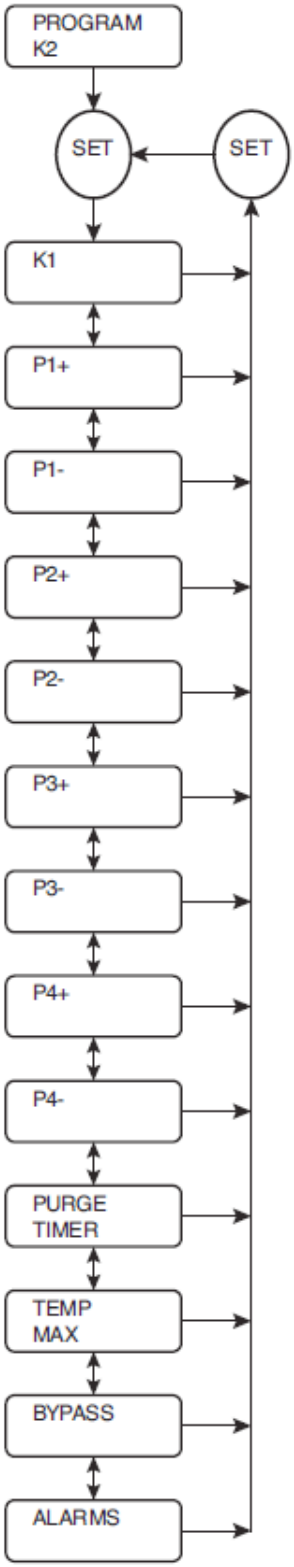
K2 can be used to generate the signal for the alarm when properly configured. Alarm function based on any pressure point (P1 to P4 is not available when K2 is mapped to K1, purging or bypass. Additionally, the K2/ ALARM LED indication is not an alarm indication when K2 is mapped to these functions.

When K2 is mapped to a function that is not an alarm for loss of safe pressure, the power to the enclosure must be removed, or an external method of alarming is required.

Users-Selectable Settings for K2

K1	Switches simultaneously with K1*
P1+	Switches on when pressure exceeds P1
P1-	Switches off when pressure falls below P1
P2+	Switches on when pressure exceeds P2
P2-	Switches off when pressure falls below P2
P3+	Switches on when pressure exceeds P3
P3-	Switches off when pressure falls below P3
P4+	Switches on when pressure exceeds P4
P4-	Switches off when pressure falls below P4
Purging	Switches on when purge timer starts and shuts off at the end of purging
Bypass	Switches on when the bypass function is activated
All Alarms	Comes on when P1-, P4, Bypass

*This mode is intended for use when the system is controlling a line-to-line power source into the protected enclosure and both power lines need to be switched.

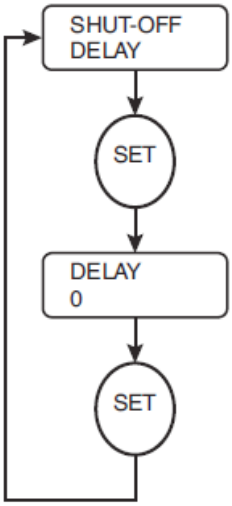

PROGRAM
K2
SET
SET
K1
P1+
P1-
P2+
P2-
P3+
P3-
P4+
P4-
PURGE
TIMER
TEMP
MAX
BYPASS
ALARMS

6.12 Shutdown Timer for K1

The shutdown timer is used in the operation mode and allows K1 to remain on for the duration of this setting when enclosure pressure drops below the minimum setting of P1. If the pressure goes above P1 during the countdown, the timer is reset. If the pressure remains below P1 for the duration of the countdown, K1 will shut off.

The shutdown timer is effective only for Program 3, in which K1 de-energizes when enclosure pressure is below P1. The other programs allow power to the enclosure to remain on when pressure is below P1, with an alarm generated to the operator.

The default value is 0 seconds. The range is 0 to 300 seconds.



6.13 Bypass

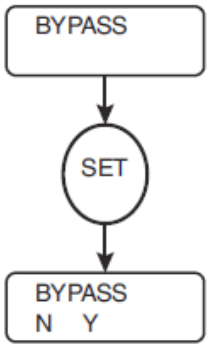
The Bypass mode allows power to the enclosure to be energized when the enclosure pressure is below the minimum pressure P1. This can be useful in commissioning the enclosure or working on the enclosure when it is open.

The Bypass option has two modes of operation to choose from.

Mode		Description
N	No	Bypass is not enabled.
Y	Yes	Bypass is implemented using the purge settings menu. By selecting 'Y', the system will go into bypass and will turn on K1. In the 'Y' mode, K1 can be energized before the system goes through a successful purge. This mode can be useful in commissioning the enclosure during start up. This mode is on when it is selected and the menu stays in the purge settings mode. If the user exits from the purge settings mode, then the Y' is automatically changed to 'N' and K1 will de-energize. Bypass LED is on.

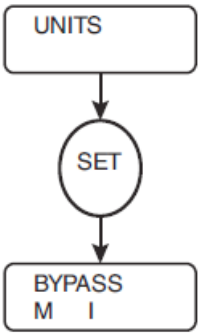
Danger!

Bypass should only be implemented when the area surrounding the pressurized enclosure is known to be non-hazardous!



6.14 Units

The units can be changed from 'M' metric to 'I' imperial. This affects the pressure readings. "M" reads in mbar, and "I" reads in inches of water column. The temperature settings are always in Celcius.



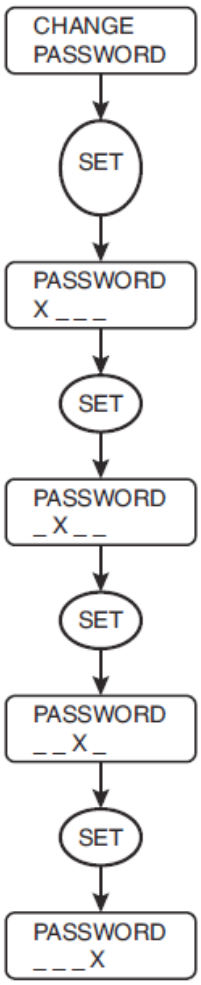
6.15 Change Password

To change the existing password, use the UP and DOWN buttons for each digit.

- Enter 4 digits.
- To cancel without saving a new password, press RESET. The existing password will still be valid.

Note!

There is no confirmation of key strokes when changing the password. Note what the new password is when changing it.



7 Determining Purging Time

To make sure the enclosure is safe from the hazardous atmosphere, the inside of the enclosure has to be free of the hazardous atmosphere and pressurized before the equipment inside can be powered.

The first step in this process is to get rid of the hazardous atmosphere within the enclosure.

For a dust atmosphere, the inside of the enclosure must be cleaned out and then pressurized. Because most vents on a pressurized enclosure have a spark arrestor, purging is not the method used. The dust must be cleaned out manually or with a vacuum that is rated for the area. Alternatively, it must be cleaned out in a non-hazardous area.

For gas atmospheres, the enclosure is purged by introducing a flow of protective gas (compressed air, or Inert gas) through the enclosure to make it safe. Depending on the standards that are being used to evaluate the effectiveness of the purging operation, the volume of protective gas through the enclosure determines the amount of time for purging. The exchange of protective gas is related to the volume of the enclosure, the number of exchanges, and the flow rate through the enclosure.

Below is an equation for determining the purging time:

(number of volume exchange) x (volume of the enclosure) / flow rate = purging time

The number of volume exchange depends on the item being purged and the standard it is being evaluated:

Number of exchanged	Class/Division (NFPA 496)	Zone (60079-2)
4	X	n/a
5	n/a	X
10 (motors)	X	X

Example:

P3 =	2.6 inch H_2O	6.5 mbar
Vent =	EPV-7500-...-02 table for P3: EPV-7500-...-02, see chapter 4.2.2	
Enclosure volume =	10 ft^3	282 liters
Flow Rate from P3 (see table)	11.3 scfm	320 liters/min
NEC (class/division)	4 volume exch.	4 volume exch.
Zone (ATEX, IECEx)	5 volume exch.	5 volume exch.

NFPA:	4 x 10 ft^3 / 11.3 scfm = 3.6 min	4 x 282 liters / 320 l/min = 3.6 min
Zone:	5 x 10 ft^3 / 11.3 scfm = 4.5 min	5 x 282 liters / 320 l/min = 4.5 min
Motors:	10 x 10 ft^3 / 11.3 scfm = 8.9 min	10 x 282 liters / 320 l/min = 8.9 min

The 7500 control unit has a purge timer and is user-selectable through the menu.

The purge timer is activated when the enclosure pressure goes above P3. The pressure must always be above P3 for the timer to continue until it counts down to 000:00. If the enclosure pressure drops below P3 for any amount of time, then the timer is reset to its starting value and will not start counting down until pressure is above P3.

The flow rate for P3 value can be found on the tables for vent flow in chapter 4.2.2. The flow rate for P3 depends on the EPV-7500 vent that is being used.

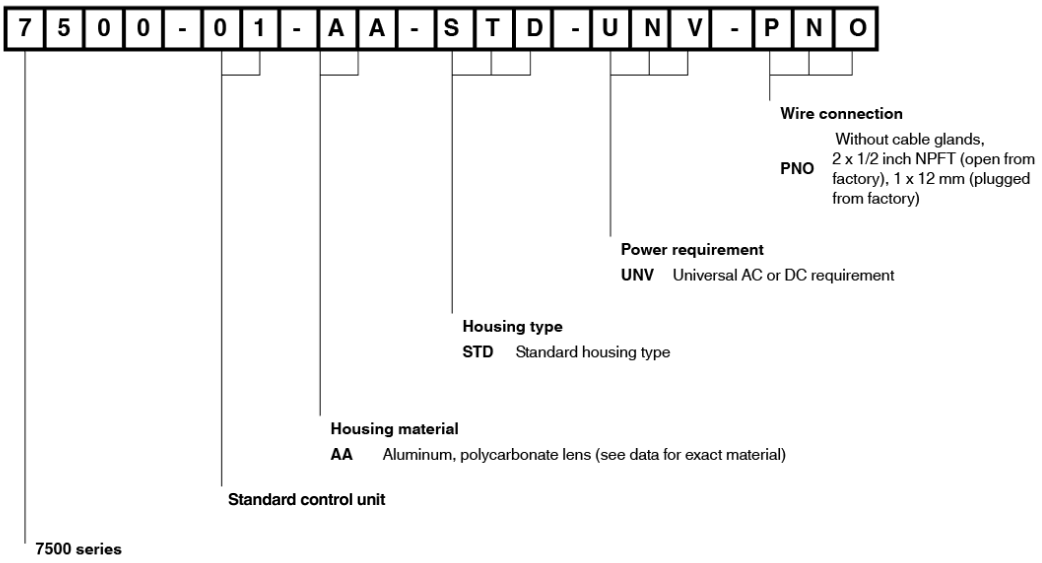
The more the enclosure leaks pressure, the higher the flow rate into the enclosure required to achieve the P3 threshold.

8 User Parameter Setting Sheet

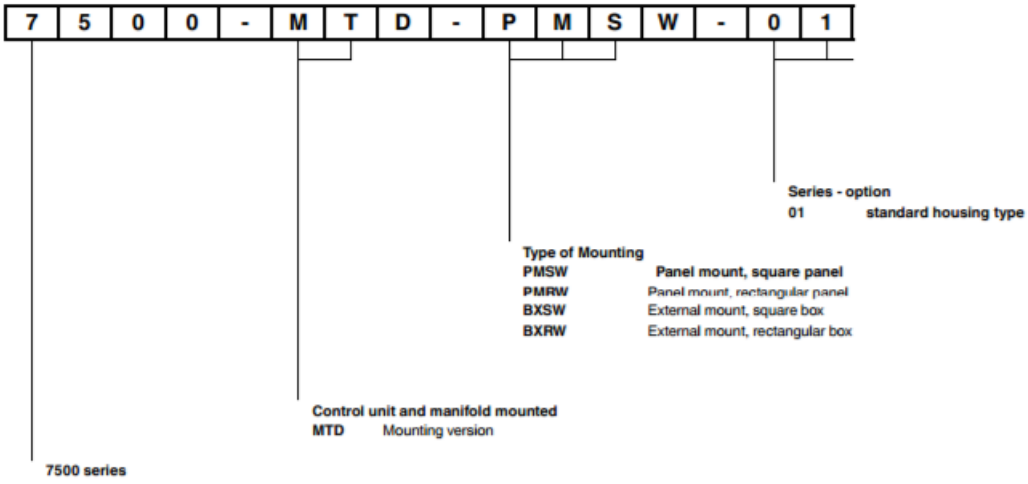
Display	Description	User Settings
PASSWORD / SET	Password	
PURGE / PROGRAM	Program 1-5	
PURGE / TIME	Time required for purging	
ENCLOSUR / PRESS P1	Shutdown pressure P1	
ENCLOSUR / PRESS P2	Alarm/signal pressure P2	
ENCLOSUR / PRESS P3	Purge pressure P3	
ENCLOSUR / PRESS P4	Maximum pressure P4	
LEAKAGE / HYST	Leakage comp and hysteresis	
PROGRAM / K2	K2 program	
SHUT-OFF / DELAY	Shutdown timer for K1	
BYPASS / N Y	Bypass	
UNITS / M I	M for metric, I for imperial units	
CHANGE PASSWORD	Change password	
RESTORE DEFAULTS	Factory restore	
DISPLAY ROTATION	Landscape or portrait	
CYCLE POWER	Cycle power	

9 Type Codes

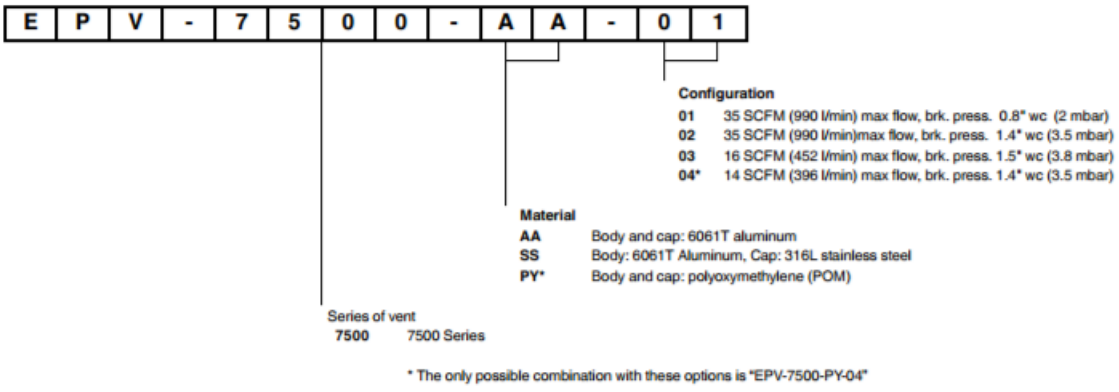
7500 Control Unit



7500-MTD-* Panel/External Mount System

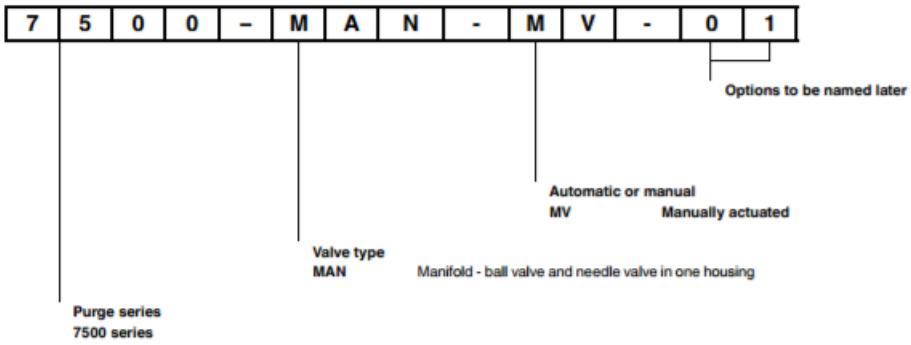


EPV-7500 Vents

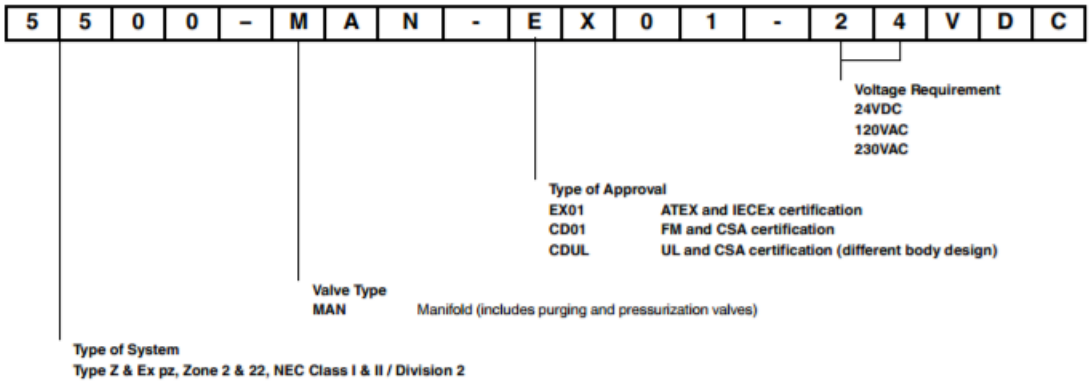


* The only possible combination with these options is "EPV-7500-PY-04"

7500-MAN-MV-01 Manifold



5500 series manifolds



10 Certifications

10.1 Applied Standards

Note!

See the certificates and/or the Declaration of Conformity for details on specific editions of the below-listed standards.

IECEx and ATEX:

IEC/EN 60079-0

IEC/EN 60079-2

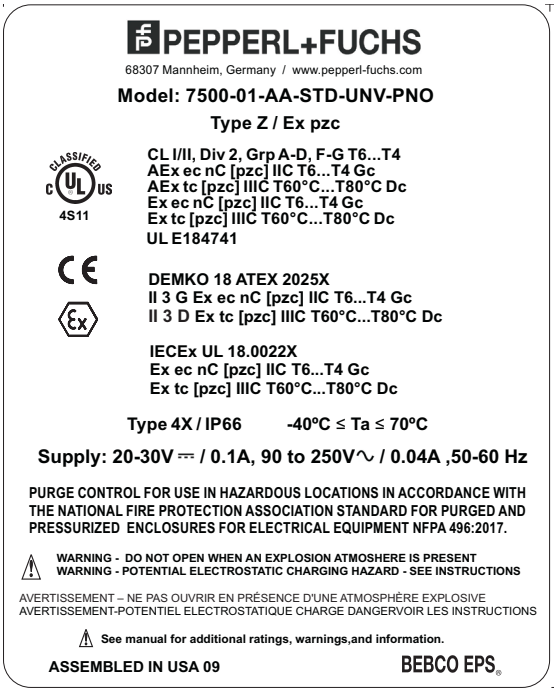
IEC/EN 60079-7

IEC/EN 60079-15

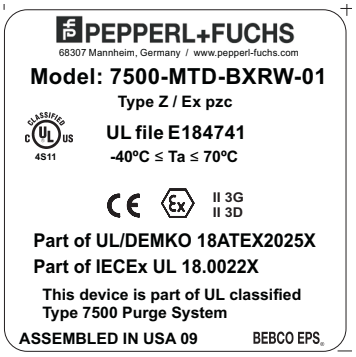
IEC/EN 60079-31

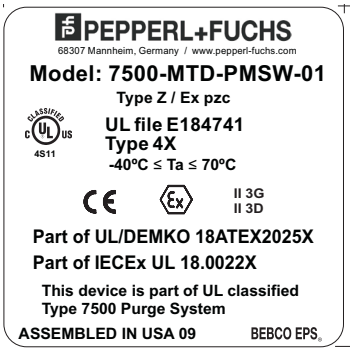
10.2 Markings

Control Unit 7500-01-AA-STD-...

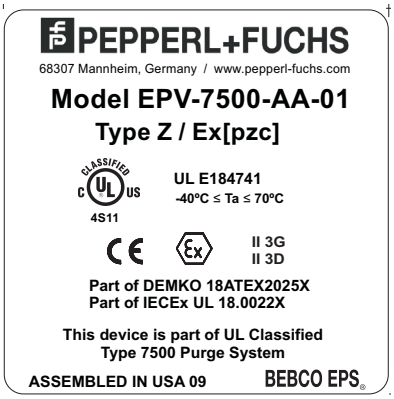


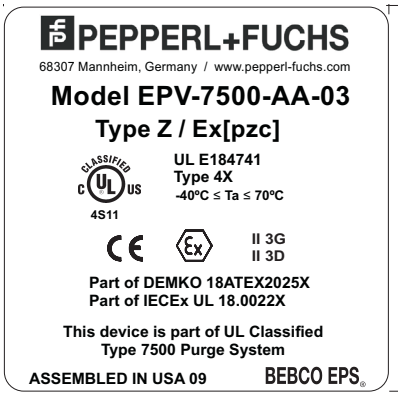
Control Unit and Manual Manifold, 7500-MTD-...

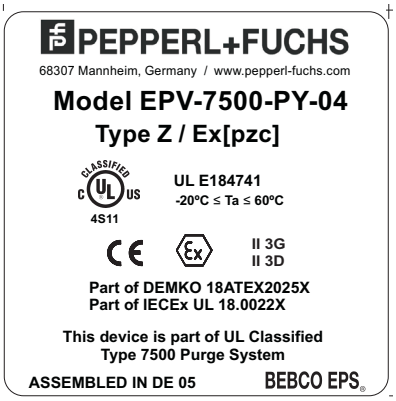




EPV-7500 Vents







11 Maintenance and Repair

Do not remove the window from the 7500-01-... control unit. If the window is damaged or removed, the control unit cannot be repaired. A new unit is required.

Do not remove the accessory conduit hub extension, 7500-HUB-AA-01, from the 7500-01-... control unit. If the conduit hub is damaged or removed, the conduit hub cannot be reinstalled. A new conduit hub is required. The conduit hub is an accessory and is not included with the 7500-01-... control unit.

The only special maintenance required on the 7500 system is cleaning of the pneumatic filters on the overall installation, when used, and periodic function checks. This includes pressure readings within the specifications contained in this manual. When checking pressure measurements of the 7500 control unit, use calibrated equipment to determine the measurements, or contact a Pepperl+Fuchs representative or the factory to send the device back for function verification.

Warning!

There are no user-serviceable portions of the 7500 system.

Warning!

When operating the 7500 system in conjunction with a hazardous area, do not modify the system. If there is a defect, the product may need to be replaced. Repairs can only be performed by a Pepperl+Fuchs specialist who is trained and authorized to repair the defect.

Warning!

When servicing, installing, and commissioning, the area must be free of all combustible material and/or hazardous explosive gas. Only the terminal compartment of the control unit is accessible to users. Under no circumstances shall the control unit or vent be dismantled or removed from the supplied enclosure, unless instructed in this manual.

Contact Pepperl+Fuchs customer service for an RMA (return merchandise authorization).

12 Troubleshooting

Problem	Possible Reason	Solution
Purge cycle does not start	No air to system	Check air supply, make sure minimum pressure is available.
	Minimum pressure not high enough	Check vent and enclosure seals, check compensation valve setting.
	Control unit in dust mode	Program 5 was used instead of programs 1-4. Select the proper program.

13 Dismantling and Decommissioning

Abide by all local and any other code requirements for disposing of electronic equipment. When disposing of any component of the 7500 system, VOID must be marked across all certification labels.

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Your automation, our passion.

Explosion Protection

- Intrinsic Safety Barriers
- Signal Conditioners
- FieldConnex® Fieldbus
- Remote I/O Systems
- Electrical Ex Equipment
- Purge and Pressurization
- Industrial HMI
- Mobile Computing and Communications
- HART Interface Solutions
- Surge Protection
- Wireless Solutions
- Level Measurement

Industrial Sensors

- Proximity Sensors
- Photoelectric Sensors
- Industrial Vision
- Ultrasonic Sensors
- Rotary Encoders
- Positioning Systems
- Inclination and Acceleration Sensors
- Fieldbus Modules
- AS-Interface
- Identification Systems
- Displays and Signal Processing
- Connectivity

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